

JK-SHIRLEY II, 8900D

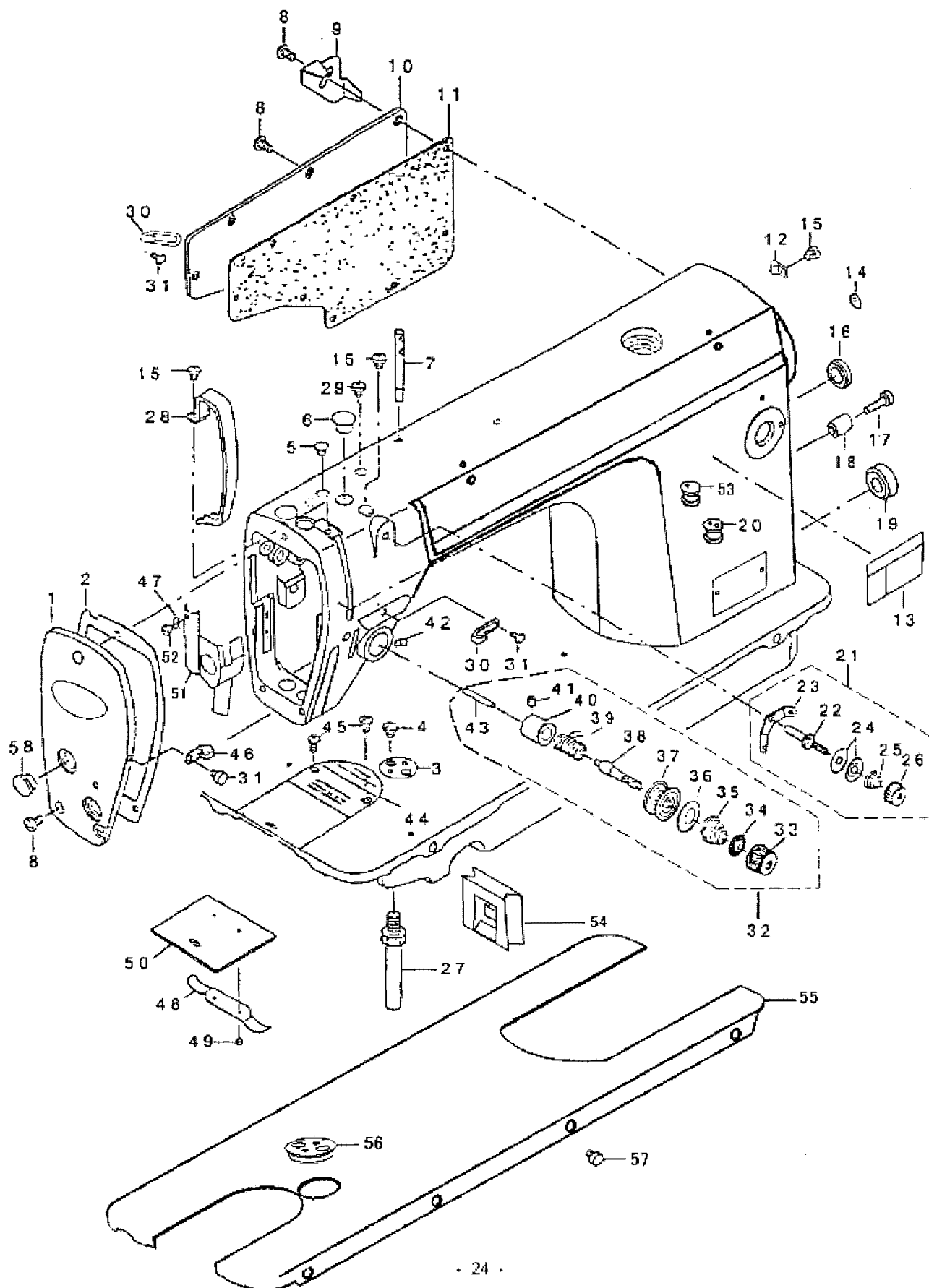
零件样本
PARTS BOOK

**New JACK Sewing
Machine**

2013 年 4 月版
Revised edition in April, 2013

1.MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

机壳、外装分组件



1. 机壳外装分组件

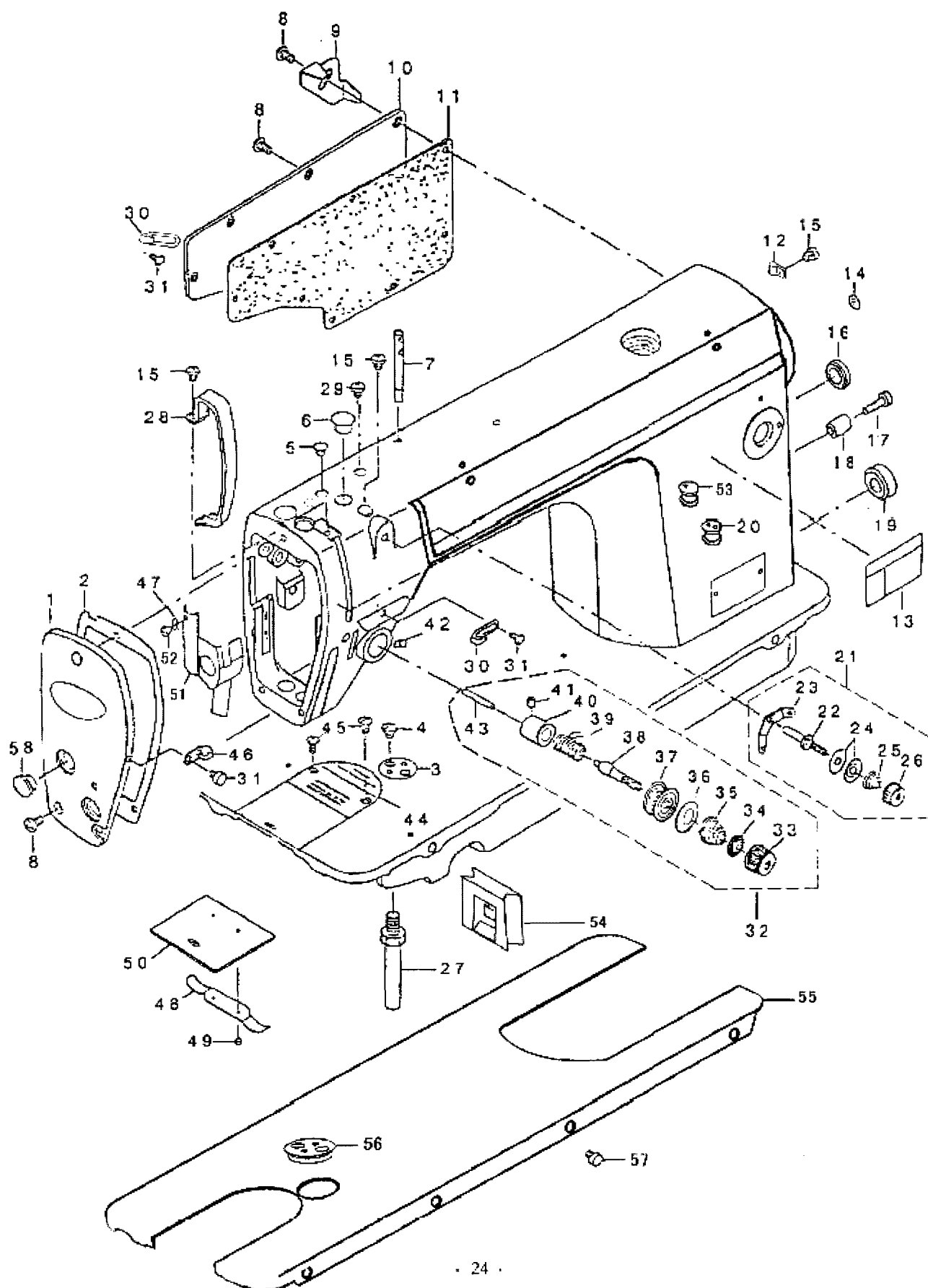
1. Machine frame & miscellaneous cover components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量
1	300558	229-0259	8900D面板	Face plate asm. For 8900D	1
	300557		8910D面板	Face plate asm. For 8910D	1
	301741		迅达面板	Face plate asm. For xunda	1
2	10422002	229-02209	8900D面板垫	Face plate gasket	1
	10222001		8910D面板垫	Face plate gasket	1
	10122098		迅达面板垫	Face plate gasket	1
3	10112002	229-02605	卷边器座	Ruler stepper	1
4	101S11002	SS-7110540-SP	卷边器座螺钉	Scew SM11/64"x40 L=8.5	1
5	10122005	TA-0850604-R0	挑线连杆销螺孔塞	Rubber plug	2
6	10122004	TA-1250705-R0	针杆曲柄螺孔塞	Rubber plug	1
7	11212001		过线柱	Thread guide rod	1
8	101S11001	SS4120915-SP	后窗板螺钉	Scew SM3/16"x28 L=9	10
9	11412068		电线压板	Cord hold	1
10	300096		8900D后窗板	Side plate For 8900D	1
	300097		8910D/迅达后窗板	Side plate For 8910D/xunda	1
11	10422001		8900D后窗板垫	Gasket For 8900D	1
	10322001		8910D/迅达后窗板垫	Gasket For 8910D/xunda	1
12	11212005		定位器线夹	Holder	1
13	11237003		警告标记	Safety label .3(small)	1
14	11237002		接地标记	Ground mark	1
15	101S11004	SS-4120615-SP	螺钉	Scew SM3/16"x28 L=6	3
16	10122006	TA-2000502-R0	送料调节器孔塞	Rubber plug	1
17	112S11002	SS-6121840-SP	螺钉	Scew SM3/64"x28 L=6	1
18	11203001	229-52501	倒送料扳手定位套	Reverse feed lever stopper	1
19	10122007	TA-2101002-R0	下轴工艺孔塞	Rubber plug	1
20	11222001	229-35308	橡皮塞 (双孔)	Rubber bushing	1
21	1141300400		小夹线器组件	Thread tension asm.	1
22	11410008		小夹线器螺钉	First tension post	1
23	11412066		小夹线器过线板	Thread tension guide	1
24	11212004		小夹线板	Bobbin winder tension disc	2
25	11227001		小夹线弹簧	Thread tension spring	1
26	101S16019		小夹线螺母	Thread tension nut	1
27	101S12001	229-01003	底板支柱	Bed screw stud	4
28	300095	229-00609	8900D/8910D挑线杆护罩	Thread take-up lever cover	1
	300611		迅利 II 挑线杆护罩	Thread take-up lever cover	1
29	101S11010		螺钉	Scew	2

1.MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

机壳、外装分组件 (续)

(continuation)



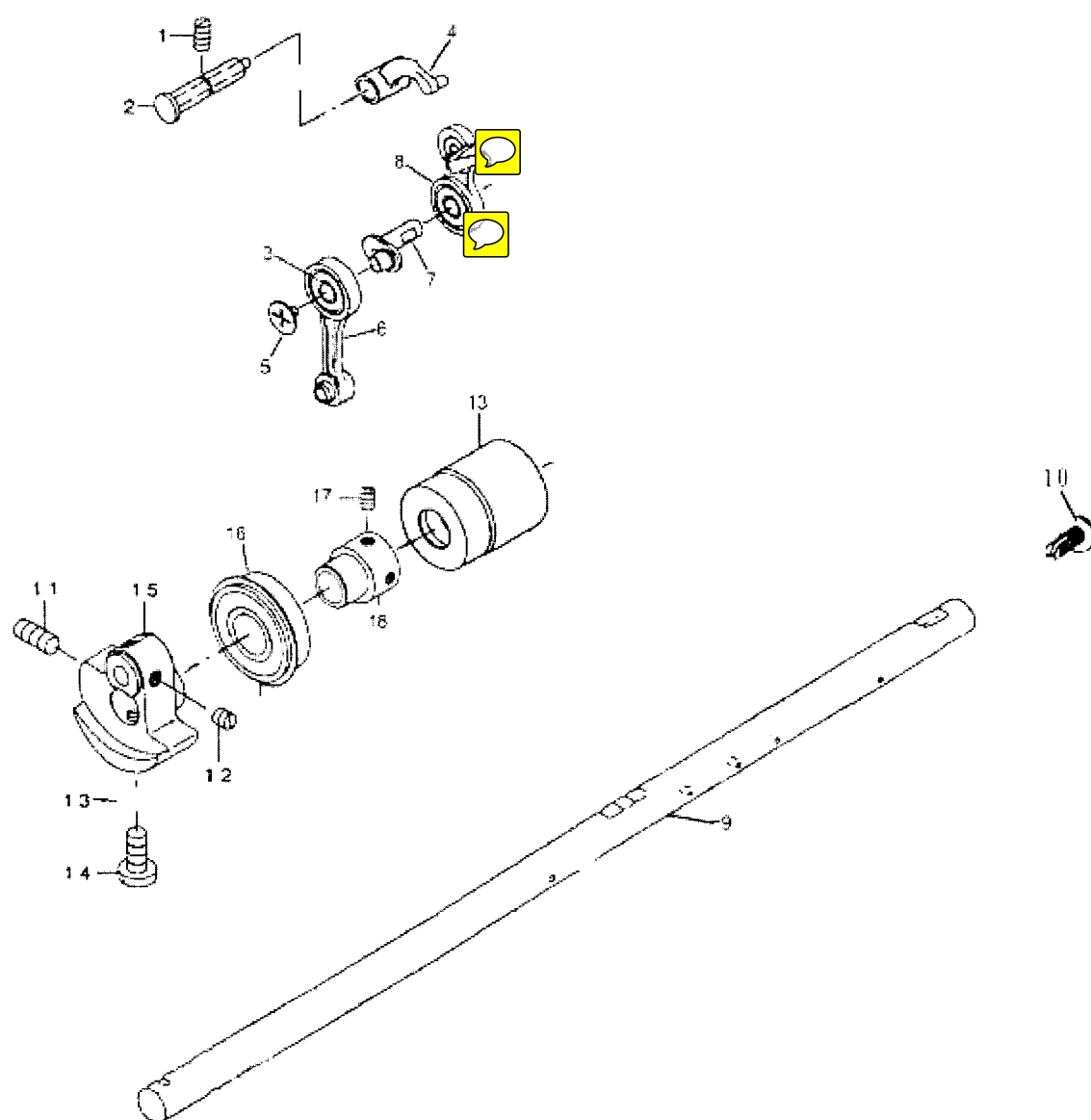
1. 机壳外装分组件(续)

1. Machine frame & miscellaneous cover components (Continuation)

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
30	10113004	229-20508	右线钩	Arm thread guide A	2
31	101S11007	110-01500	右线勾螺钉	Scew SM11/64"x40 L=6	2
32	400507		夹线器组件	Thread tension asm.	1
33	101S16013		夹线螺母	Tension nut	1
34	10112007	229-21407	夹线制动板	Rotating stopper	1
35	10127002	229-21704	夹线弹簧	Tension spring A	1
36	10112006	229-21803	松线板	Thread tension disk presser	1
37	10112005		夹线板	Thread tension dis	2
38	101S30002		夹线螺钉	Tension post	1
39	10127001		挑线簧	Take-up spring	1
40	10403009	229-45307	挑线簧调节座	Tension post socket	1
41	101S15005	SS-8090670-SP	夹线螺钉紧固螺钉	Scew SM9/64"x40 L=5.5	1
42	101S15006		夹线器螺钉	Scew SM15/64"x40 L=7	1
43	10126002	B3118-552-E00	松线钉	Tension releasing	1
44	11414006		定做专用针板(扩大缝纫范围)	Throat plate	1
	11415003		针板(三排齿)	Throat plate	1
45	104S17002		针板螺钉(进口)	Scew SM11/64"x40 L=8.5	2
46	10113005	229-20607	左线钩	Arm thread guide B	1
47	10128005		垫片	Washer	1
48	10127009	229-01300	推板簧	Bed slide spring	1
49	101S11019	SS-6060210-SP	推板簧螺钉	Scew SM3/32"x56 L=1.9	2
50	10115002	229-01201	推板	Slide plate asm.	1
51	10412007	229-00757	面部防油板	Arm oil shield asm.	1
52	101S11027	SS-6080410-SP	螺钉	Scew SM1/8"x44 L=4	1
53	11222003	229-35209	橡皮塞(单孔)	Rubber bushing	1
54	11222002	209-35407	切线连杆橡皮塞(平刀)	Rubber plate	1
55	11412078		不锈钢缝台	Cover	1
56	10412010		专用卷边器座	Ruler stepper	1
57	104S17002		针板螺钉(进口)	Scew SM11/64"x40 L=8.5	12
58	10122003	TA-1250406-R0	面板调节孔塞	Rubber plug	2

2. 上轴挑线分组件 (头部无油)

MAIN SHAFT & THREAD TAKE-UP COMPONENTS (DRY HEAD)



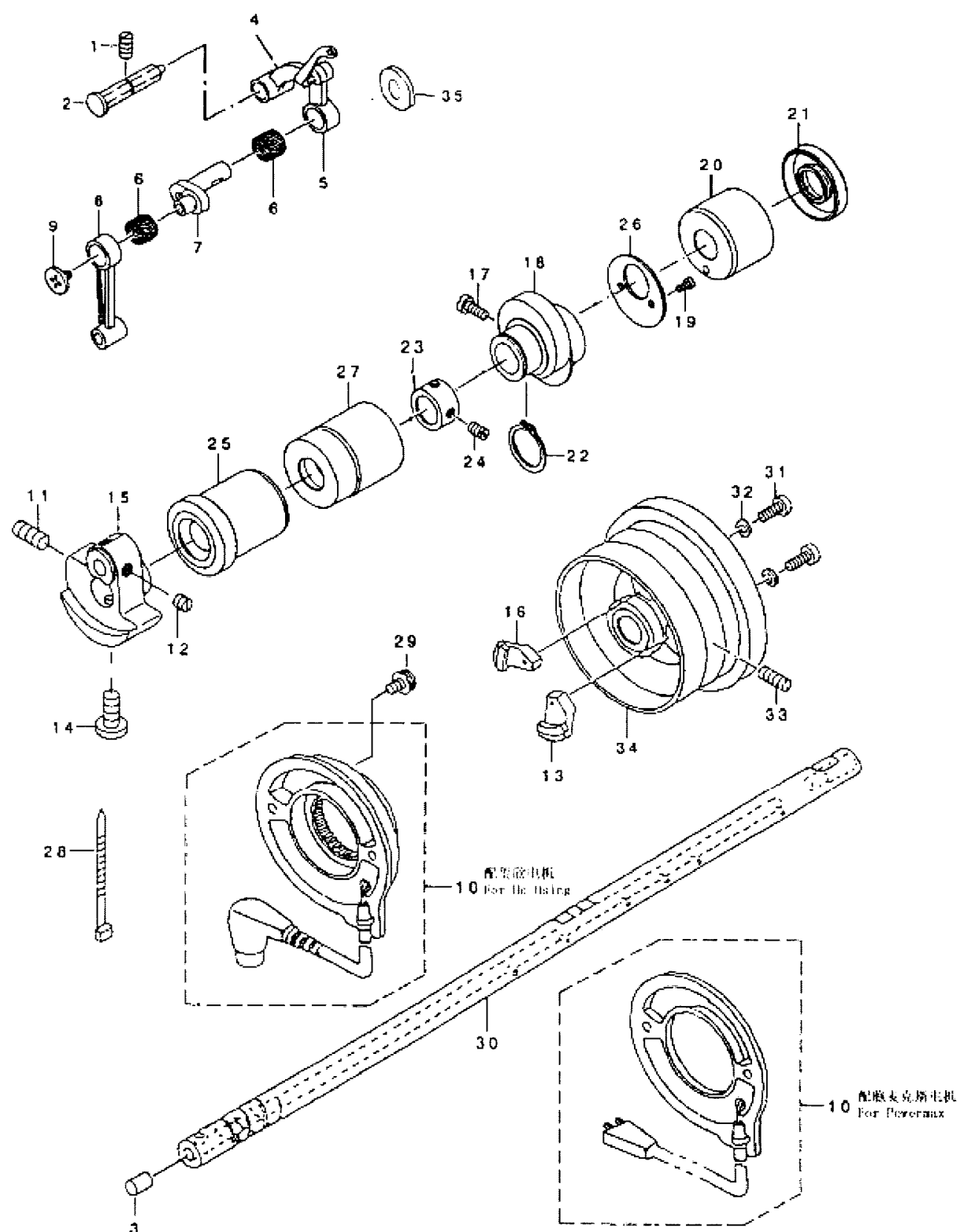
2. 上轴挑线分组件 (头部无油)

2. Main shaft & thread take-up components (Dry head)

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	101S15001	SS-8151150-SP	螺钉SM15/64"x28 L=15	Screw SM15/64"x28 L=15	1
2	12226001		挑线连杆销	Thread take-up crank shaft	1
3	B04008		轴承698ZZ	Bearing 685ZZ	2
4	12205001		挑线连杆	Needle bar crank rod	1
5	101S17001		螺钉SM9/64"x40 L=6	Left screw SM9/64"x40 L=6	1
6	12205002		针杆连杆组件	Needle bar crank rod	1
7	1220400200		挑线曲柄分部件	Thread take-up lever asm.	1
8	1223800100		挑线杆分部件	Thread take-up lever asm.	1
9	12202001		主轴	Main shaft	1
10	101S30001		螺钉SM5/16"x24 L=14	Screw SM5/16"x24 L=14	1
11	101S15004	SS-8681650-TP	螺钉SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1
12	101S15002	SS-8660610-TP	螺钉SM1/4"x40 L=6	Screw SM1/4"x40 L=6	2
13	12203002		上轴中轴套	Bushing, intermdiate	1
14	101S11003	SS-7681650-TP	螺钉SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1
15	12204001	229-03108	针杆曲柄	Counter weight	1
16	B10003		轴承6004ZZN	Bearing 6004ZZ	1
17	101S15006		螺钉SM15/64"x28 L=7	Screw SM15/64"x28 L=7	1
18	1220300100		上轴前轴套分部件	Main shaft front bushing asm.	1

2. 上轴挑线分组件(有油)

MAIN SHAFT & THREAD TAKE-UP COMPONENTS (WITH OIL)



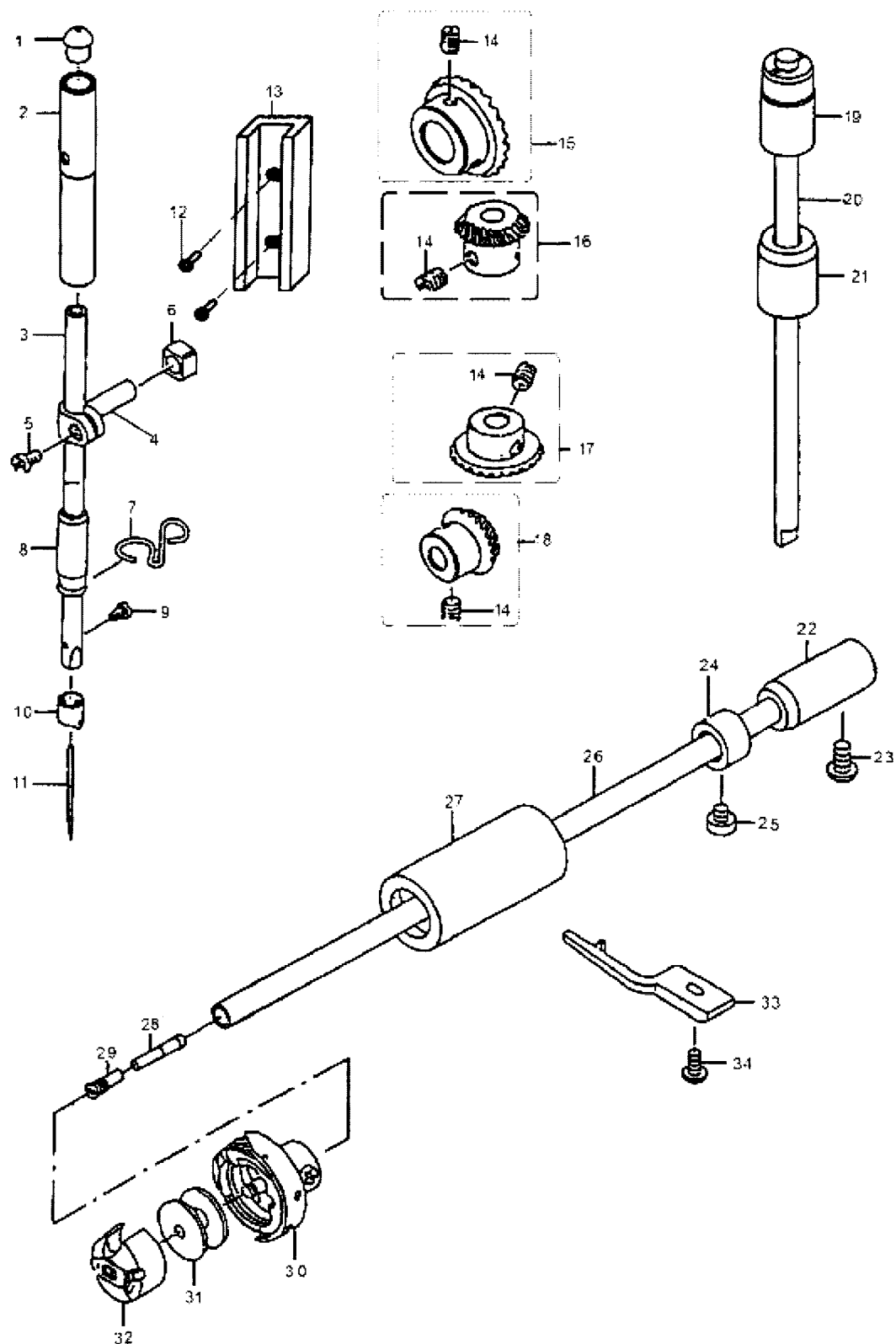
2. 上轴挑线分组件 (有油)

2. Main shaft & thread take-up components (With oil)

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	101S15001	SS-8151150-SP	上轮螺钉	Screw SM15/64"x28 L=15	1
2	10126001	229-19559	挑线连杆销	Thread take-up crank shaft	1
3	10122012	110-02904	上轴孔塞	Roller felt	1
4	10105001		挑线连杆	Thread take-up crank rod	1
5	1. 014E+09		挑线杆分组件	Thread take-up lever asm.	1
6	10124001	B1905-541-B00	挑线杆滚针轴承	Needle bearing	2
7	1. 011E+09	110-05204	挑线曲柄分部件	Needle bar crank	1
8	10105002	B1408-552-000	针杆连杆	Needle bar crank rod	1
9	101S17001	B1903-552-000	挑线曲柄螺钉 (左旋)	Left screw	1
10	11230014	229-37965	110定位器 (鲍麦克斯)	Dynamo stator (PMX)	1
	11230013		108定位器 (鲍麦克斯)	Dynamo stator (PMX)	1
	11230003		定位器 (贺欣)	Dynamo stator (HO HSING)	1
11	101S15004		针杆曲柄紧固螺钉	Screw SM9/32"x28 L=16	1
12	101S15002	SS-8660610-TP	送料轴挡圈螺钉	Screw SM1/4"x40 L=6	2
13	11230001	229-37155	电磁铁 (鲍麦克斯)	Magnet fitting base A asm. (PMX)	1
	11230019		电磁铁 (贺欣)	Magnet fitting base A asm. (HO HSING)	1
14	101S11003	SS-7681650-TP	针杆曲柄定位螺钉	Screw SM9/32"x28 L=16	1
15	12204001		针杆曲柄 (迅达)	Counter weight For XUN DA	1
	10404001		针杆曲柄 (迅利 II / 8900D)	Counter weight For SHIRLEY II / 8900D	
16	11230002	229-37254	电磁铁 (鲍麦克斯)	Magnet fitting base B asm. (PMX)	1
	11230020		电磁铁 (贺欣)	Magnet fitting base B asm. (HO HSING)	1
17	101S11013	SS-6661110-SP	送料偏心轮螺钉	Screw SM1/4"x40 L=11	2
18	400092		送料偏心轮	Feed drive eccentric cam asm.	1
19	113S11003		螺钉	Screw SM9/64"x40 L=5	2
20	10103001	110-02409	上轴后轴套	Main shaft bushing, rear	1
21	10122008	110-02508	上轴油封	Oil seal	1
22	H03002	RC-1850001-KP	挡圈20	Snipe ring 18.5	1
23	10108001		上轴挡圈	Thrust collar asm.	1
24	101S15002	SS-8660610-TP	送料轴挡圈螺钉	Screw SM1/4"x40 L=6	2
25	1. 14E+09		上轴前轴套组件	Main shaft front bushing	1
26	10112017	229-10103	送料偏心轮盖板	Thrust collar	1
27	12203002	229-03306	主轴中轴套 (迅利 II / 迅达)	Bushing, intermediate For SHIRLEY II / xunda	1
	10403002		主轴中轴套 (8900D)	Bushing, intermediate For 8900D	
28	11211005	EA-9500B01-00	尼龙扎带	Bale band	1
29	101S11001	SL-4051001-MZ	螺钉	Screw SM3/16"x28 L=9.6	2
30	12202001	229-03009	上轴 (迅达)	Main shaft For xunda	1
	10102001		上轴 (8900D)	Main shaft For 8900D	1
31	112S11003	SS-6111210-SP	螺钉 SM11/64"x40 L=12	Screw SM11/64"x40 L=12	2
32	W01013	WP-0450801-SD	垫圈 4.5	Washer 4.5	2
33	101S15001	SS-8151150-SP	上轴螺钉 SM15/64"x28	Screw SM15/64"x28 L=15	2
34	300093		上轮	Hand wheel asm.	1
35	10112003		针杆曲柄护板	Counter weight protecting	1

3. 针杆、竖轴、下轴部件

NEEDLE BAR, UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS

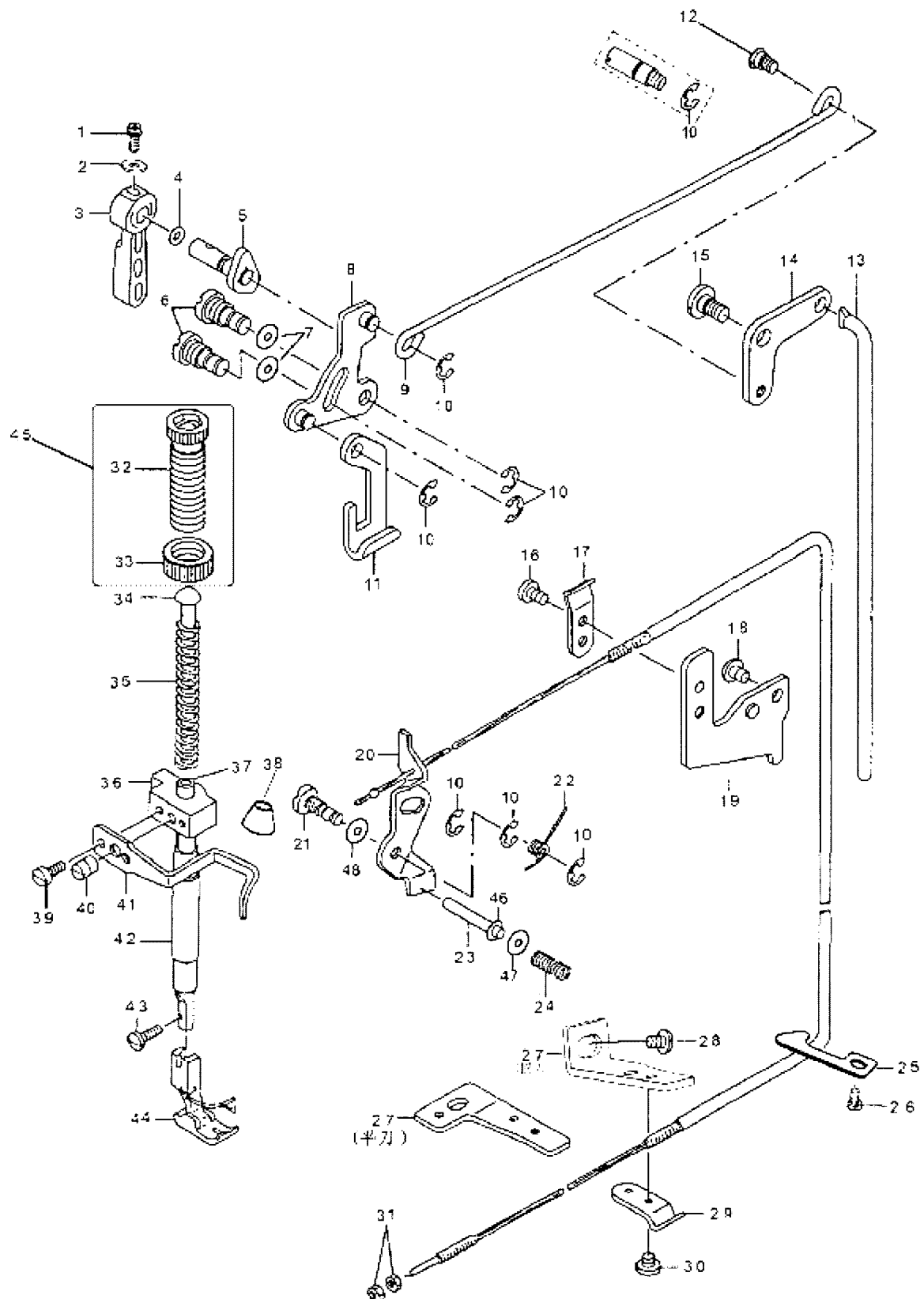


3. 针杆、竖轴、下轴部件

3. Needle bar, Upright shaft & Hook driving shaft components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	10122013	229-01409	针杆上衬套孔塞	Cap	1
2	10103009	229-06101	针杆上衬套	Needle bar bushing upper	1
3	11402039		针杆 (迅利 II)	Needle bar For SHIRLEY II	1
	10102002		针杆 (8900D)	Needle bar For 8900D	1
	12202002		针杆 (迅达)	Needle bar For XUN DA	1
4	10138002	229-06457	针杆连接柱	Needle rod holder asm.	1
5	101S11005	SS-6090670-TP	螺钉	Screw SM9/64"x40 L=6	1
6	10109001	229-06507	针杆连接柱滑块	Slide block	1
7	10413001	229-20805	针杆下衬套线勾	Needle bar thread guide	1
8	10103010		针杆下衬套	Needle bar bushing, lower	1
9	104S11006	SS-7080510-TP	支针螺钉 (进口)	Screw SM1/8"x44 L=4.5	1
10	10113002	229-06309	针杆线勾	Needle bar thread guide	1
11	10117001	MDB-100B1400	机针 (14#)	Needle	1
12	101S11008		滑块导轨螺钉	Screw SM11/64"x40 L=8	2
13	10109002		针杆接头滑块导轨	Needle bar guide	1
14		SS-860810-TP	螺钉	Screw	1
15	10425004	B1305-012-0A0	上轴伞齿轮	Gear & pinion asm., upper	1
16	10425003	B1306-155-0A0	竖轴上伞齿轮	Gear asm. large	1
17	10425002	SS-8660810-TP	竖轴下伞齿轮	Pinion asm.	1
18	10425001	B1307-155-0B0	下轴伞齿轮	Pinion asm.	1
19	10403020		竖轴上轴套	Upright shaft bushing, upper	1
20	10102007	229-05004	竖轴	Upright shaft	1
21	10403013	229-05202	竖轴下轴套	Upright shaft bushing, lower	1
22	10403019		下轴后轴套	Bushing, rear	1
23	105S11019	SS-4120915-SP	下轴后轴套螺钉	Screw SM3/16"x28 L=9	1
24	10108002		下轴挡圈	Thrst collar asm.	1
25	101S11012	SS-6110420-TP	下轴挡圈螺钉	Screw SM11/64"x40 L=4.8	2
26	11304003		下轴 (迅利 II / 迅达)	Lower shaft ForSHIRLEY II/xunda	1
	10102006		下轴 (8900D)	Lower shaft For8900D	1
27	11303001	229-16100	下轴前轴套 (迅利 II / 迅达)	Lower shaft front metal ForSHIRLEY II/xunda	1
	1010301300		下轴前轴套 (8900D)	Lower shaft front metal For8900D	1
28	10123003	229-16605	下轴限油芯	Oil wick	1
29	101S30005	229-16606	下轴限油螺钉	Oil seal screw	1
30	11418003	111-41355	广濑中厚料旋梭 (扩大缝纫范围)	Hook asm	1
31	10118003	229-32909	梭心	Bobbin	1
32	11218504	110-38758	梭壳	Bobbin case asm.	1
33	10112016		旋梭定位钩	Positioning finger	1
34	101S11011	SS-4110915-TP	螺钉 SM11/64"x40 L=9.5	Screw SM11/64"x40 L=9.5	1

4. 压料分组件 PRESSER BAR COMPONENTS

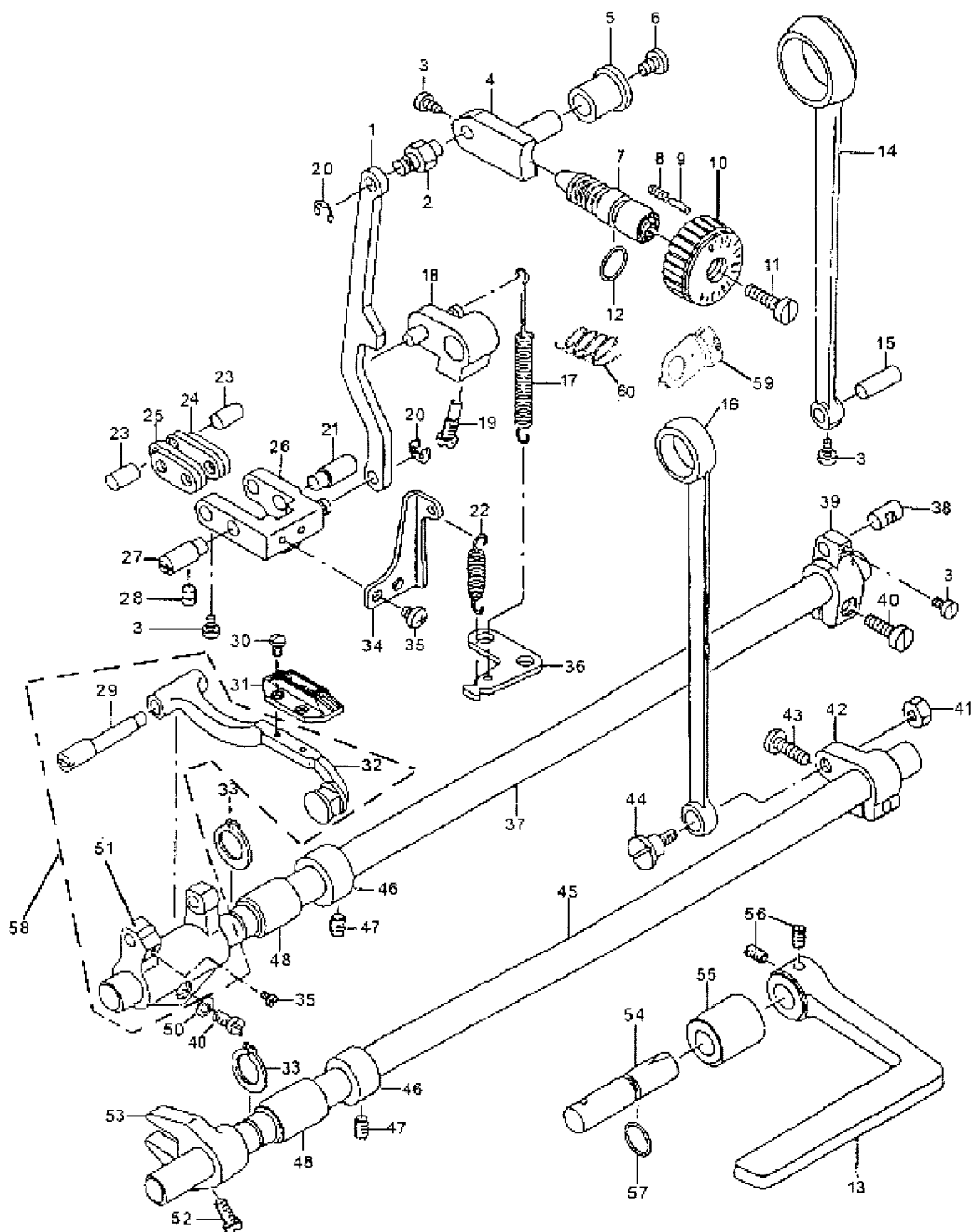


4. 压料分组件

4. Presser bar components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	101S11010	B1521-555-000	压脚扳手螺钉	Screw SM9/64"x40 L=11	1
2	10128002		压脚扳手螺钉垫圈	washer	1
3	10111028		压脚扳手	Hand lifter	1
4	001004	R0-0371801-00	O型圈 4x1.8	Rubber ring 4x1.8	1
5	1011000200		压脚扳手凸轮分部件	Hand lifter cam asm.	1
6	101S20001	110-06509	前杠杆螺纹销	Link shaft	2
7	10128015		螺纹销橡胶垫圈(厚)	washer	2
8	1011201100		抬压脚前杠杆分部件	Hand lifter link	1
9	10112013	229-08305	抬压脚拉杆	Knee lifting cross rod	1
10	H05003	RE-0500000-K0	挡圈 7	E-ring 7	5
11	10112010	229-08008	压脚升降板	Lifting lever	1
12	101S20004	229-08009	抬牙脚拉杆螺钉	Screw SM3/16"x32 L=5	1
13	10112015		抬压脚顶杆	Knee lifter connecting	1
14	10112014		抬压脚后杠杆	Lifting lever link	1
15	101S20003	SD-0720331-SP	后杠杆轴位螺钉	Hinge screw D=7.24 H=3.3	1
16	S04006		螺钉 M4x5	Screw M4	1
17	11212008	229-44508	松线导管压板	Wire holder A	1
18	101S11004	SS-4120615-SP	螺钉	Screw SM3/16"x28 L=6	1
19	11212009	229-44607	松线导管上支架	Wire holder brocket , upper	1
20	1141206000	229-44854	松线顶板组件(迅利II)	Thread release shaft ForSHIRLEY II	1
	1131200200		松线顶板组件(迅达/8900D)	Thread release shaft Forxunda/8900D	1
21	101S20002	110-18108	松线顶板螺纹销	Tension release shaft	1
22	10127008	229-20201	松线顶板复位簧	Tension release return spring	1
23	11426020		松线辅钉(迅利II)	Tension release supporting ForSHIRLEY II	1
	10126003		松线辅钉(迅达/8900D)	Tension release supporting Forxunda/8900D	1
24	10127003	229-20409	松线辅钉弹簧	Thread release pon spring	1
25	10112022		旋梭供油管压板	Tube holder(lower)	1
26	101S11007		右线勾螺钉	Screw SM11/64"x40 L=6	1
27	11312001		松线导管下支架	Wire holder brocket, Lower(circle knife)	1
	11212007		松线导管下支架(平刀)	Wire holder brocket, Lower(flat knife)	1
28	116S30003		抬牙叉固定螺钉	Screw SM15/64"x28 L=4.5	1
29	10128016		螺纹销橡胶垫圈(薄)	Washer	1
30	113S11004		松线导管压板螺钉0415	Screw M4 L=8	1
31	112S16003	NS-6620310-SP	螺母 3/16"x32	Nut 3/16"x32	2
32	10111034		调压螺钉	Presser adjusting screw	1
33	10111036		调压螺母	Presser adjusting screw nut	1
34	10102003	229-07703	调压导杆	Presser guide bar	1
35	10127023		调压簧(迅利II)	Presser guide bar ForSHIRLEY II	1
	10127005		调压簧(迅达/8900D)	Presser guide bar Forxunda/8900D	1
36	10409001	229-07208	压杆导架	Presser bar guide bracket	1
37	10102004	229-07000	压杆	Presser bar	1
38	30122022		压脚轴碟形密封圈	Presser bar defend oil bushing	1
39	101S11005	SS-6090910-SP	螺钉	Screw SM9/64"x40 L=6	2
40	101S15007	SS-8660810-TP	压杆导架螺钉	Screw SM1/4"x40 L=8	1
41	10413003	229-07307	缓线调节钩	Presser bar thread guide	1
42	10103012	229-07109	压杆衬套	Presser bar bushing, lower	1
43	101S11009	SS-7091110-SP	活压脚螺钉	Screw SM9/64"x40 L=10.5	1
44	1141600300	B1524-012-0BA	压脚组件(迅利II/8900D)	Presser foot asm ForSHIRLEY II/8900D	1
	1011600100		压脚组件(迅达)	Presser foot asm Forxunda	1
45	10111027		调压螺钉组件(迅利II/迅达)	Presser adjusting screw ForSHIRLEY II/xunda	1
	1011102400		调压螺钉组件(8900D)	Presser adjusting screw For8900D	1
46	H05003		GB/T896-1986挡圈5	E-ring 5	1
47	10128001		松线辅钉垫片	washer	1

5. 送料分组件 FEED MECHANISM COMPONENTS



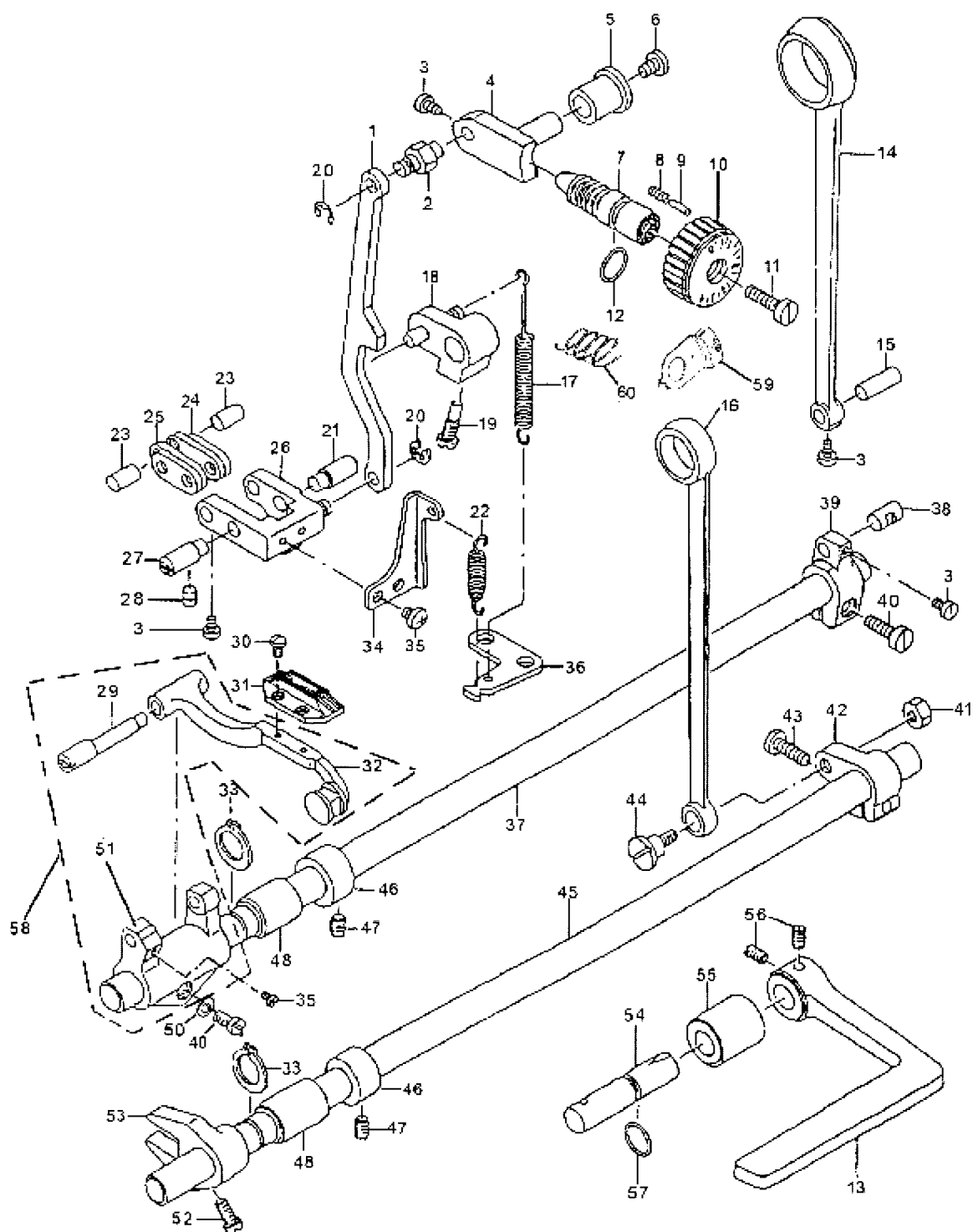
5. 送料分组件

5. Feed mechanism components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	11405015	229-41108	倒送料连杆 (迅利 II)	Feed regulator connecting rod ForSHIRLEY II	1
	11212030		倒送料连杆 (8900D)	Feed regulator connecting rod For8900D	1
	11312009		倒送料连杆 (迅达)	Feed regulator connecting rod Forxunda	1
2	11426021	229-11507	倒送料连杆销 (迅利 II)	Feed regulator pin ForSHIRLEY II	1
	10126016		倒送料连杆销 (8900D/迅达)	Feed regulator pin For8900D/xunda	1
3	101S11005	SS-6090670-TP	螺钉	Screw SM9/64"x40 L=6	6
4	11401015	229-11606	送料调节器 (迅利 II)	Feed regulator ForSHIRLEY II	1
	10401004		送料调节器 (8900D/迅达)	Feed regulator For8900D/xunda	1
5	11403043	229-11705	送料调节器轴套 (迅利 II)	Feed regulator bushing ForSHIRLEY II	1
	10403017		送料调节器轴套 (8900D/迅达)	Feed regulator bushing For8900D/xunda	1
6	101S11023	SS-7120770-SH	送料调节器轴端螺钉	Screw SM3/16"x28 L=7	1
7	11426019		送料调节螺柱 (迅利 II)	Feed regulator screw ForSHIRLEY II	1
	10426006		送料调节螺柱 (8900D/迅达)	Feed regulator screw For8900D/xunda	1
8	11427034	229-12109	送料距锁合簧 (迅利 II)	Spring ForSHIRLEY II	1
	10126015		送料距锁合簧 (8900D/迅达)	Spring For8900D/xunda	1
9	11426022	229-12000	止动销 (迅利 II)	Feed adjust ping ForSHIRLEY II	1
	10126015		止动销 (8900D/迅达)	Feed adjust ping For8900D/xunda	1
10	11411035		送料距旋钮 (迅利 II/迅达)	Feed dial ForSHIRLEY II/xunda	1
	11211001		送料距旋钮 (8900D)	Feed dial For8900D	1
11	101S11022	SS-61221860-SP	送料距旋钮螺钉	Screw SM3/16"x28 L=18	1
12	10122016	R0-0922702-00	送料调节螺钉O形圈	Rubber ring	1
13	301781		倒送料扳手 (喷漆) (新)	Reverse feed control lever	1
	300681		倒送料扳手 (喷漆)	Reverse feed control lever	1
14	400091	229-10202	送料连杆	Rocker shaft connecting rod	1
15	10126006	229-11101	送料连杆销	Walking foot pin C	1
16	400093	229-15003	抬牙连杆	Connecting rod	1
17	10127011	229-12406	倒送料拉簧	Feed reverse spring	1
18	1140402700	229-12257	倒送料曲柄组件	Feed reverse arm asm.	1
19	101S11016	229-12505	螺钉 SM3/16x28 L=14	Screw SM3/16"x28L=14	1
20	H05003	RE-0500000-K0	GB/T896-1986挡圈5	E-ring	2
21	10126010		送料摆动板座右销	Adjusting link fulcrum shaft	1
22	10427003	110-37405	摆动板复位簧	Spring	1
23	10126007	229-10905	短摆动板连杆销	Walking foot pin A	2
24	10409005		送料短摆动板	Cinnecting link A	2
25	10409004		送料长摆动板	Cinnecting link B	2
26	11201002	229-10608	送料摆动板座	Feed adjusting link asm.	1
27	10126009		送料摆动板座右销	Adjusting link fulcrum shaft	1
28	101S15010	SS-8150710-SP	左销螺钉	Screw SM15/64"x20 L=10.5	2
29	11226001	229-40803	牙架销	Feed bar shaft	1
30	101S11018	SS-4080620-TP	螺钉 SM1/8"x44 L=6	Screw SM1/8"x44 L=6	2
31	11414005	B1613-012-100	定做专用牙齿 (扩大缝纫范围) (迅利 II)	Feed dog ForSHIRLEY II	1
	11214001		送料牙 (8900D/迅达)	Feed dog For8900D/xunda	1
32	1120700100	229-40753	牙架组件	Feed bar asm.	1
33	H03001	RC-0150001-KP	挡圈 15	Ring 15	2
34	11412070	229-13701	摆动板复位板	Adjusting link spring guide	1
35	101S11025	SS-7110740	复位板螺钉	Screw SM11/64"x40 L=7	3

5. 送料分组件 (续)

FEED MECHANISM COMPONENTS (CONTINUATION)

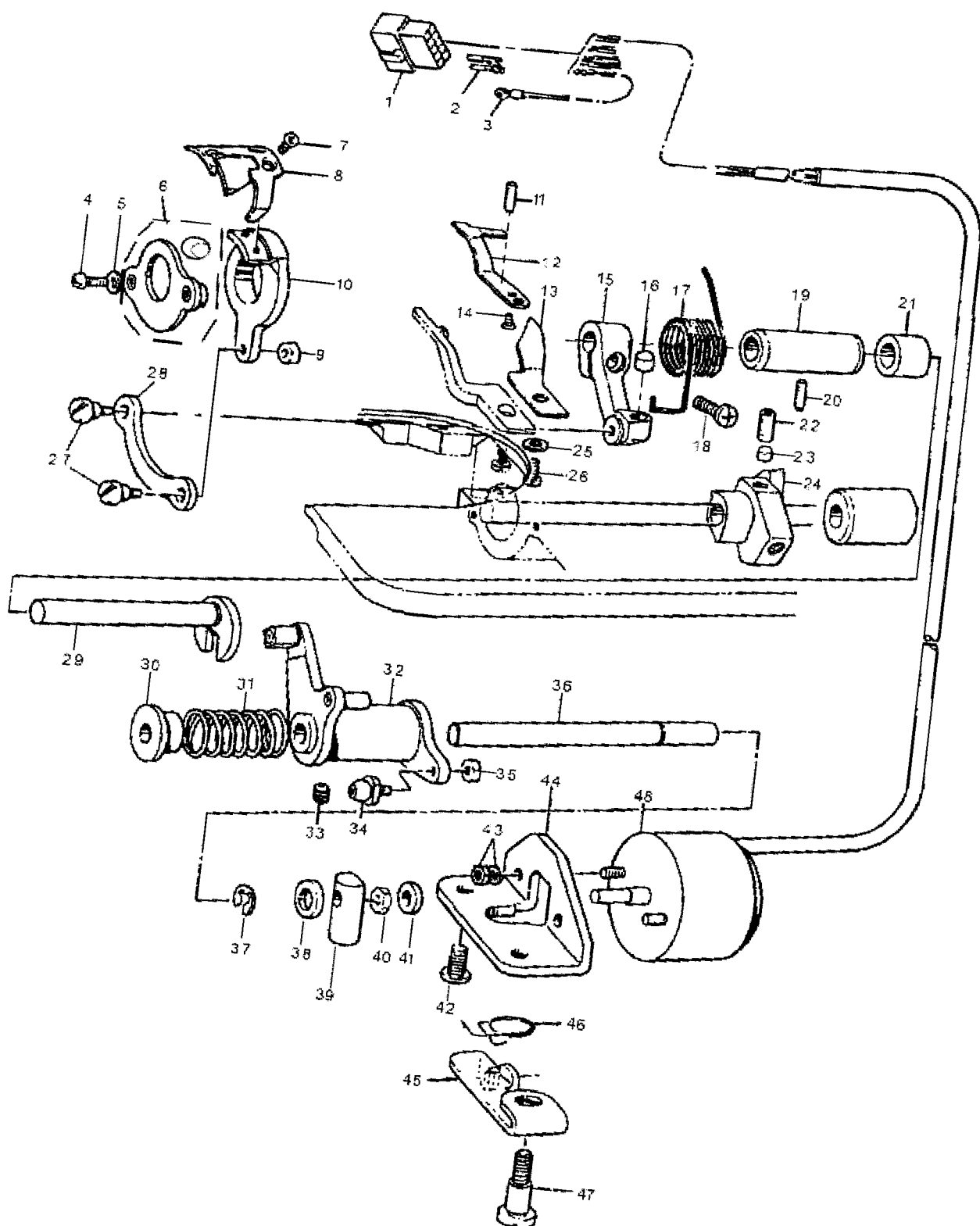


5. 送料分组件(续)

5.Feed mechanism components (Continuation)

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
36	11412081	229-13701	拉簧固定板	Feed spring hook	1
37	10102008	229-12901	送料轴	Feed rock shaft	1
38	10126011	229-11002	送料曲柄销	Walking foot pin B	1
39	10104002		送料曲柄	Feed rock shaft crank asm.	1
40	101S11016	SS-6121610-SP	螺钉	Screw SM3/16"x28 L=14	2
41	101S16003	NS-6680410-SP	抬牙连杆轴位螺母	Nut	1
42	10104004		抬牙后曲柄	Feed arm compl	1
43	101S11016	SS-7121610-SP	螺钉 SM3/16"x28 L=12	Screw SM3/16"x28 L=12	1
44	101S20005	SD-10008010-SH	螺钉 SM9/32"x28 L=13.5	Screw SM9/32"x28 L=13.5	1
45	11202001	229-15201	抬牙轴	Feed drive shaft	1
46	10108003		送料轴挡圈	Thrust collar sam.	2
47	101S15002	SS-8660610-TP	送料轴挡圈螺钉	Screw SM1/4"x40 L=6	4
48	10403015	229-13008	轴套	Brushing	2
50	10128003	WP-0480856-SP	牙架座螺钉垫圈	Washer 4.8x8.4x0.8	1
51	11201001	229-40654	牙架座	Feed bar crank asm.	1
52	101S11020	SS-7111120-SP	抬牙叉形曲柄螺钉	Screw SM11/64"x40 L=10.5	1
53	10104003		抬牙叉形曲柄	Driving shaft crank asm.	1
54	10102010	WP-0480856-SP	倒送料轴	Rubber ring	1
55	10103021	229-12802	倒送料轴轴套	Feed lever metal	1
56	101S15013	SM-806105-TP	倒送料扳手定位螺钉 (粗牙)	Screw SM15/64"x28 L=10	2
57	10122017		倒送料轴O形圈	Feed reverse shaft	1
58	400689	229-40753	牙架组件(成品)	Feed bar asm.	1
59	11412079		按键	Key press	1
60	11427035		弹簧	spring	1

6. 切线装置部件 THREAD TRIMMER COMPONENTS

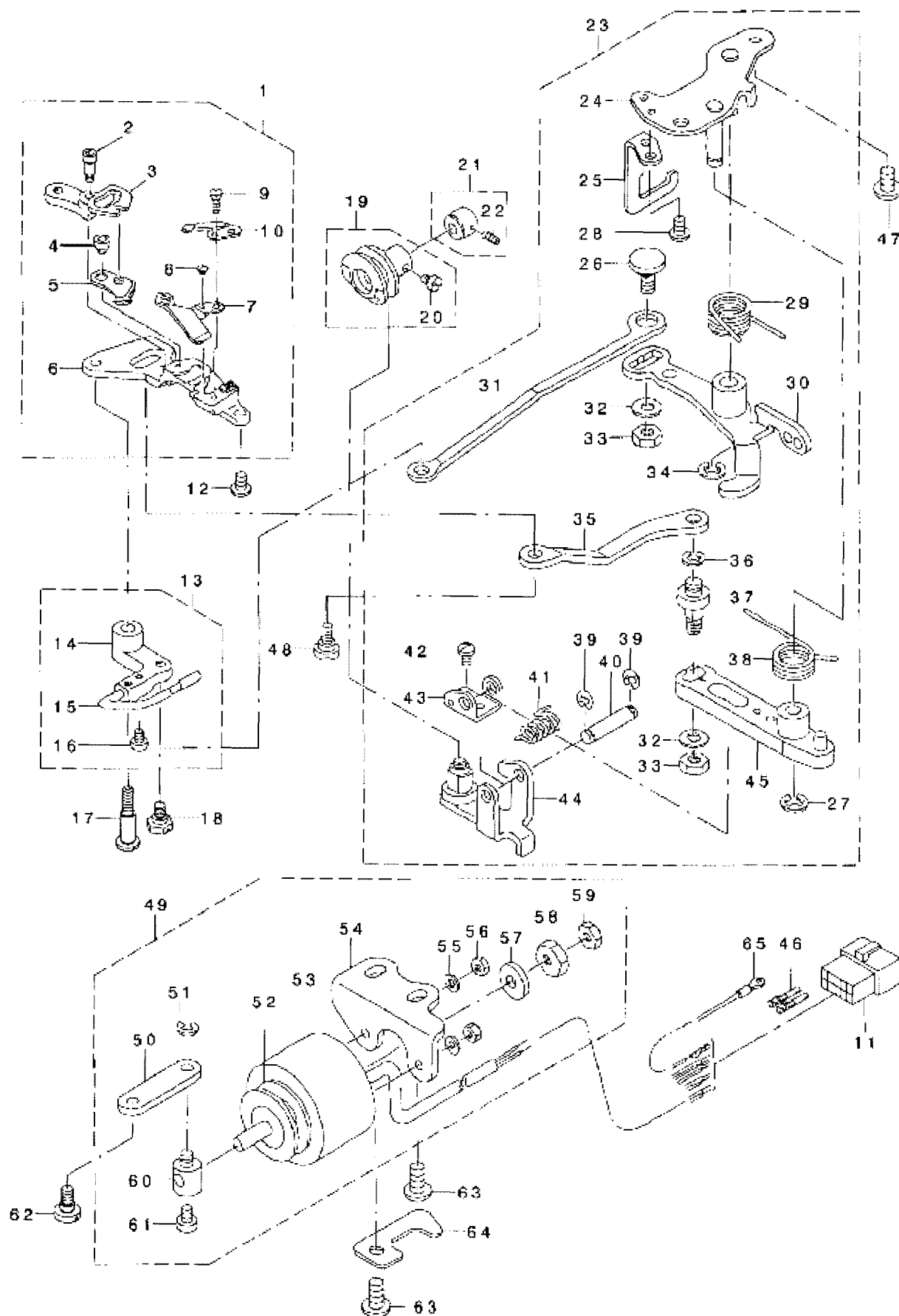


6. 切线装置部件 (圆刀)

6. Thread trimmer components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	11230004		14孔接线器	Housing 14P	1
	11230015		12孔接线器	Housing 12P	1
2	11230005		电线插针	Pin contact	1
3	11212025		地线	Ground wire asm.	1
4	113S11001		螺钉	Screw	2
5	10128003		牙架座螺钉垫圈	Washer	2
6	11312004		刀架压板组件	Partiality shank asm.	1
7	113S17002		活动刀固定螺钉	Screw	2
8	11319003		活动刀 (厚料长槽)	Motorial knife	1
9	113S16001		螺母	Nut	1
10	11307001		剪线刀架	Knife bracket	1
11	113S15002		定刀调节螺钉	Screw	1
12	11319001		定刀	Secant knife	1
13	11312003		护针片	Protect needle patch	1
14	113S17001		螺钉	Screw	1
15	11304001		曲柄	Thread shear rock asm	1
16	11322001		驱动曲柄止动块	Positioning block	1
17	11327001		弹簧	Spring	1
18	S05004		螺钉	Screw	2
19	11303003		切线轴套	Thread shear cam rock asm assy	1
20	113S14002		螺钉	Screw	1
21	11503005		驱动曲柄轴衬套	Short bush	1
22	116S14005		螺钉	Screw	2
23	11309030		凸轮顶柱	Pole	2
24	11310004		凸轮	Thread shear cam	1
25	W02004		M6弹垫 GB/T93-1987	Washer 6	1
26	201S11009		螺钉	Screw	1
27	113S20001		连杆螺钉	Screw	2
28	11312005		连杆	Knife shaft connecting rod	1
29	11304002		切线凸轮曲柄轴	Thread shear rock asm shaft	1
30	11322002		扭簧端盖	Spring cover	1
31	11327002		弹簧	Spring	1
32	1130400500		剪线驱动组件	Thread shear rock arm shaft	1
33	116S14003		针杆曲柄销定位螺钉	Screw	1
34	11324001		滚柱	Roll shaft assy	1
35	113S16001		螺母	Nut	1
36	11302002		轴	Thread shear shaft	1
37	H03006		挡圈	Retaining ring	1
38	11322003		电磁铁缓冲垫	Magnetic plug cushion mat	1
39	11309001		切线电磁铁顶销	Washer	1
40	112S16006		螺母SM1/4" ×40	Nut SM1/4" ×40	1
41	001004		型圈 4×1.8	Washer	1
42	101S11026		油泵安装螺钉	Screw	1
43	N01001		螺母 M4	Nut M4	2
44	11312006		切线磁铁支架	Magnetic plug cushion mat	1
45	11312007		松线座	Thread loose seat	1
46	11327003		弹簧	Spring	1
47	113S20002		螺钉	Screw	1
48	1133001100		剪线电磁铁组件	Magnetic plug	1
	1143003300		剪线电磁铁组件 (一体机)	Magnetic plug for incorporate	2

6. 切线装置组件 (平刀)
 THREAD TRIMMER COMPONENTS

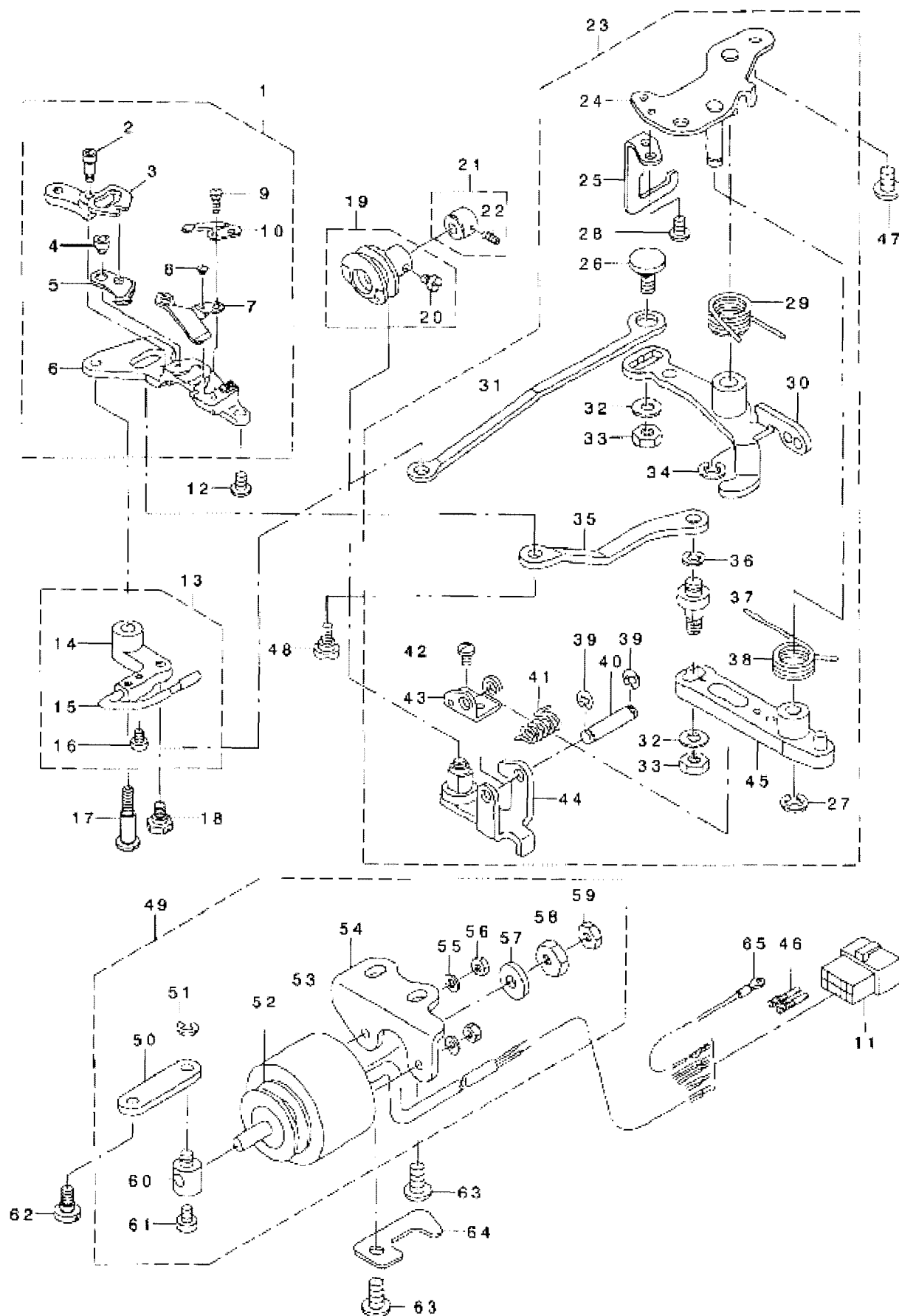


6. 切线装置部件 (平刀)

6.Thread trimmer components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	112900100	110-40359	切线刀组件	Knife unit	1
2	112S20001	SD-0460703-TP	螺钉销	Hinge screw D=4.6 H=7	1
3	11204001	110-40508	活动刀曲柄	Forked base for knife	1
4	112S13001	110-40409	动刀螺钉	Moving Knife hinge screw	1
5	11219002	110-40052	活动刀	Moving knife asm.	1
6	11201004	110-40300	刀架	Knife mounting base	1
7	11212012	110-40201	导线片	Thread guide for knife	1
8	112S11005	SS-2060210-SP	螺钉 SM3/32 " ×56 L=2.3	Screw SM3/32 " ×56 L=2.3	1
9	112S11006	SS-4080620-TP	螺钉 SM1/8 " ×44 L=6	Screw SM1/8 " ×44 L=6	2
10	11219003	D2406-555-D0H	固定刀	Counter knife	1
11	11230004	HK-03461014-40	14孔接线器	Housing 14P	1
	11230015		12孔接线器	Housing 12P	1
12	101S11011	SS-4110715-SP	螺钉 SM11/64 " ×40 L=7	Screw SM11/64 " ×40 L=7	1
13	1120100500	229-50257	剪线下线挡线组件	Picking arm asm.	1
14	11201005	229-50208	挡线器座	Picking arm	1
15	11212013	229-50356	挡线	Thread take-up picker asm.	1
16	112S11007	SS-6090510-SP	螺钉 SM9/64 " ×40 L=5	Screw SM9/64 " ×40 L=5	2
17	112S20002	SD-0641451-SP	轴位螺钉	Hinge screw D=6.35 H=14.5	1
18	112S20003	SD-0630275-SP	轴位螺钉	Hinge screw D=6.35 H=2.7	1
19	11210001	110-42850	剪线凸轮	Thread trimmer cam asm.	1
20	112S30002	SS-6660610-TP	螺钉 SM1/4 " ×40 L=6	Screw SM1/4 " ×40 L=6	2
21	11208001	229-50950	挡圈	Cam collar asm.	1
22	112S15001	SS-8110520-TP	螺钉 SM11/64 " ×40 L=4.5	Screw SM11/64 " ×40 L=4.5	1
23	1121201400	229-49762	切线主动组件	Thread trimmer driving unit	1
24	11212015	229-49754	剪线驱动座	Base plate asm	1
25	11212016	229-50703	挡板	Driving arm stopper	1
26	112S30003	229-50000	挡线器连杆连接螺钉	Picker link pin	1
27	H05009	RE-0600000-K0	开口挡圈	E-ring 6	1
28	112S11008	SS-4110715-SP	螺钉 SM11/64 " ×40 L=7	Screw SM11/64 " ×40 L=7	2
29	11227002	229-49408	剪线离合复位弹簧	Clutch spring	1
30	11212017	110-41852	剪线离合架	Clutch plate asm.	1
31	11212018	229-50109	挡线连杆	Picker link	1
32	W01003	WP-06210116-SH	挡圈	Washer	2

6. 切线装置组件 (平刀)
 THREAD TRIMMER COMPONENTS



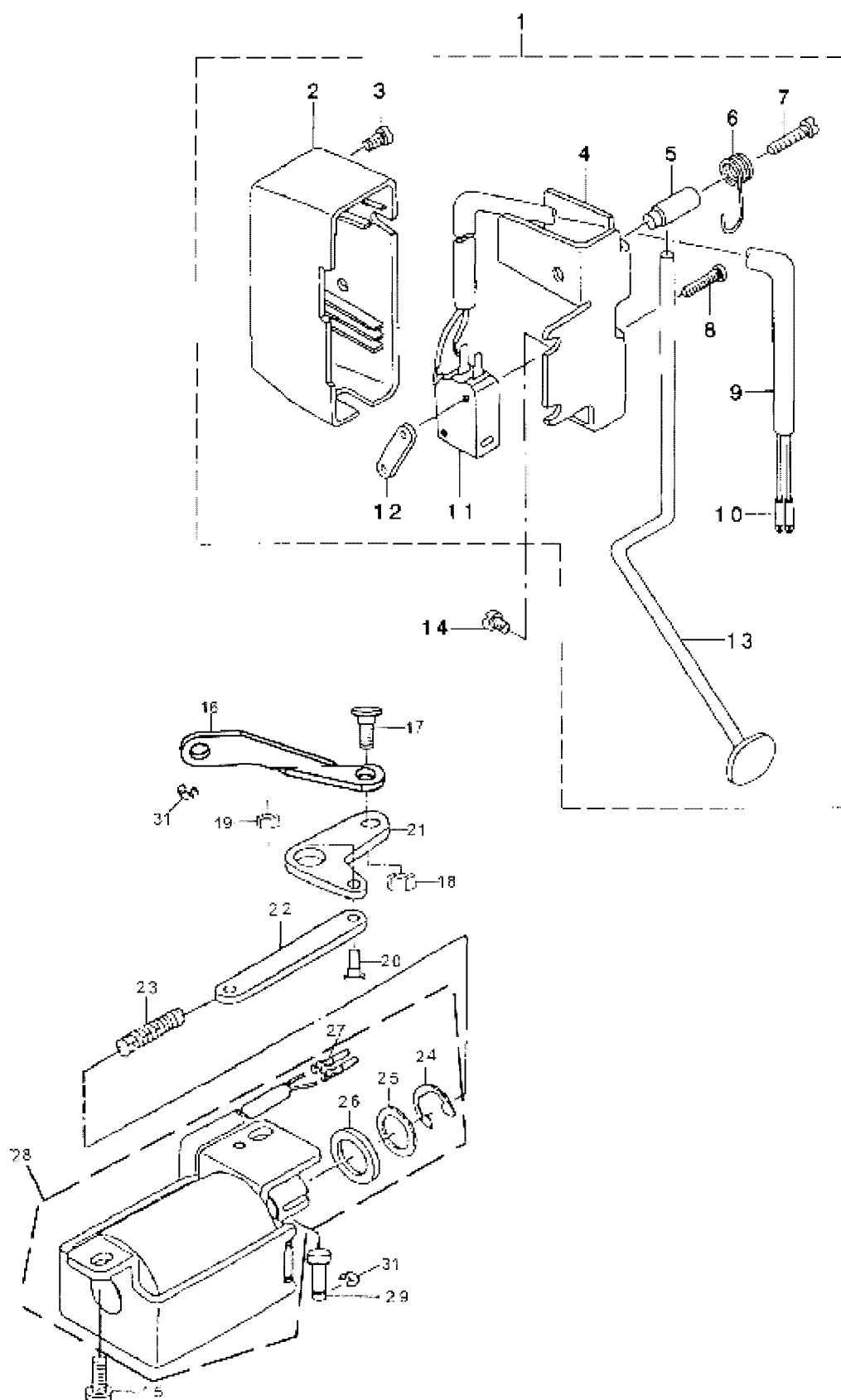
6. 切线装置部件 (平刀) 续

6.Thread trimmer components (Continuation)

序号 NO.	零件编号 PartNo.	参考编号 Ref.PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
33	112S16004	NS-6150430-SP	螺母SM15/64 " × 28	Nut SM15/64 " × 28	2
34	H05009	RE-0600000-K0	开口挡圈	E-ring 6	1
35	11212019	229-48301	切线连杆	Moving knife link	1
36	H05013	RE-0500000-K0	开口挡圈	E-ring	1
37	112S30004	229-48400	切线轮连接螺钉	Moving knife link pin	1
38	11227003	229-49309	切线复位弹簧	Knife return spring B	1
39	H05013	RE-0400000-K0	开口挡圈	E-ring 4	2
40	11226002	229-49101	跳板销	Roller fulcrum shaft	1
41	11227004	229-49200	跳板簧	Roller fulcrum spring	1
42	112S11009	SS-7090610-SP	螺钉SM9/64 " × 40 L=6	Screw SM9/64 " × 40 L=6	1
43	11212020	229-49002	托板支撑架	Roller arm bracket	1
44	11212021	110-40953	离合跳板	Roller arm asm	1
45	11204002	110-40854	剪线驱动曲柄	Knife driving arm asm	1
46	11230005	HK-0346400-OR	电线插针	Pin contact	2
47	101S11026	SS-4150915-SP	螺钉SM15/64 " × 28 L=9	Screw SM15/64 " × 28 L=9	2
48	112S20004	SD-0640631-TP	动刀连接螺钉	Hinge screw D=6.35 H=6.3	1
49	1123000600	229-51164	剪线电磁铁组件	Solenoid unit	1
50	11212022	229-49903	剪线器连板	Clutuch link	1
51	H05013	RE-0500000-K0	开口挡圈	E-ring	1
52	11222004	110-43205	电磁铁橡皮	Solenoid rubber A	1
53	11230006	110-43908	电磁铁	Thread trimmer soleniod	1
54	11212023	229-51404	支架	Soleniod base	1
55	W01013	WP-0450000-SD	垫圈4.5×80×0.5	Washer 4.5×80×0.5	2
56	N01001	NM-6040000-SN	螺母M4	Nut M4	2
57	11222005	110-43304	橡皮垫	Soleniod rubber	1
58	112S16005	NS6660410-SH	螺母	Nut	1
59	112S16006	NS-6660403-SP	螺母1/4 " × 40	Nut 1/4 " × 40	1
60	11226003	229-51008	剪线器连板接头	Soleniod pin	1
61	112S11010	SS-6110710-TP	螺钉SM11/64 " × 40 L=6.5	Screw SM11/64 " × 40 L=6.5	1
62	112S20005	SD-0600361-SP	连板螺钉	Hinge screw D=6 H=3.6	1
63	101S11026	SS-4151215-SP	螺钉SM15/64 " × 28 L=9	Screw SM15/64 " × 28 L=9	2
64	11212043		电线压板	Tube holder, lower	1
65	11212025	229-51552	底线接头	Ground wire asm.	1

7. 自动倒送料、开关组件 (杆式)

AUTOMATIC REVERSE FEED COMPONENTS



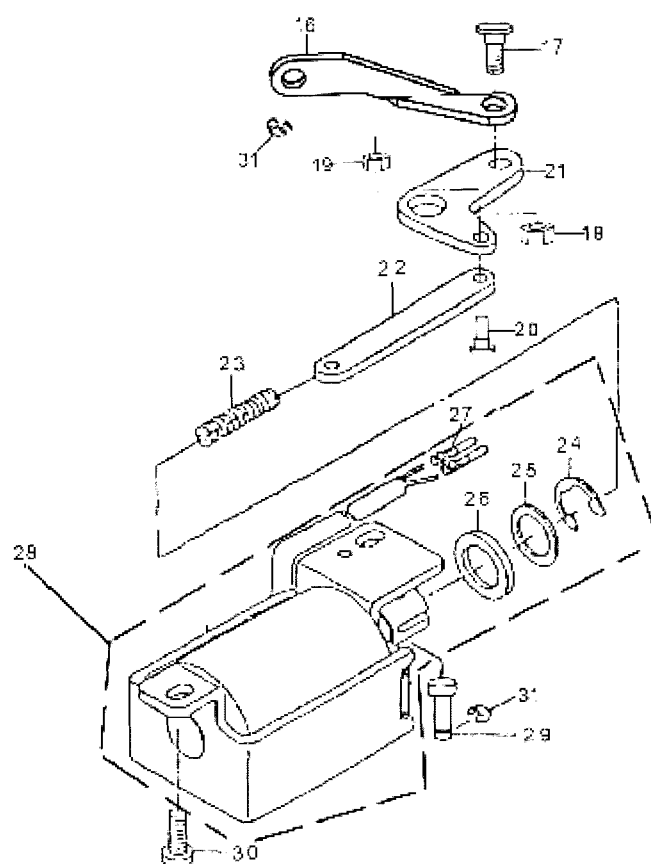
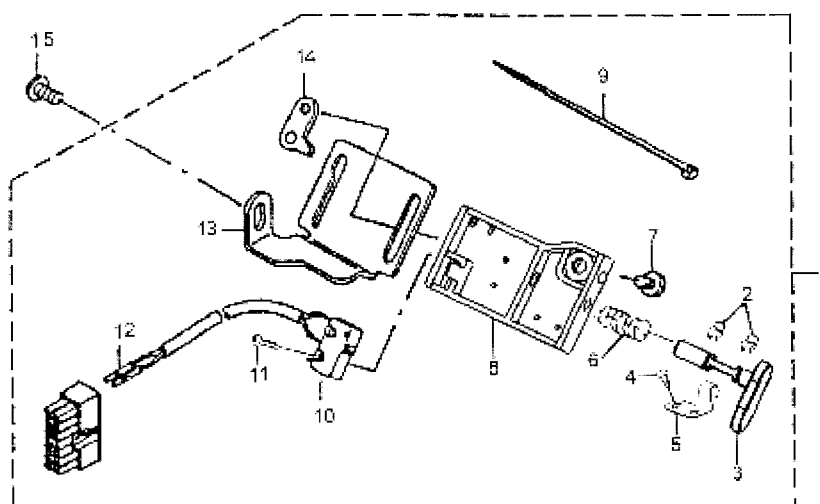
7. 自动倒送料开关组件(杆式)

7. Automatic reverse feed components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量
1	1121203400		开关组件	Reverse feed switch asm.	1
2	11211002	229-54606	开关罩壳	reverse feed switch cover	1
3	101S11008	229-4040655-SP	螺钉M4 L=6	Screw M4 L=6	1
4	11212026	229-54101	开关支承架	Reverse feed switch base	1
5	11226004	229-54200	开关主动杆销	Reverse feed switch shaft	1
6	11227005	229-54309	开关主动杆复位弹簧	Reverse feed switch spring	1
7	112S11011	SM-4041655-Sp	螺钉M4 L=16	Screw M4 L=16	1
8	S04007	SM-4031501-SC	螺钉M3 L=15	Screw M3 L=15	2
9	11230008	HW-5000700-00	电线	2-core cabtyre cord	
10	11230005	HK-0346400-0B	电线插针	Pin contact	2
11	11230007	HA-0019000-00	开关	Microswitch	1
12	11212027	229-54408	开关压板	Switch holding plate	1
13	11212028	229-54507	开关主动件	Reverse feed switch lever	1
14	101S11001	SS-4120915-SP	螺钉SM3/16 " ×28 L=9	Screw SM3/16 " ×28 L=9	2
15	116S30003	SS-4151215-SP	螺钉	Screw	2
16	11212029		主动倒送料拉杆	Reverse feed connecting shaft	1
17	112S20001		曲柄长螺钉	Screw	1
18	112S16007		曲柄长螺母	Nut	1
19	112S16008		曲柄短螺母	Nut	1
20	112S20002		曲柄短螺钉	Screw	1
21	11204003		自动倒送料曲柄	Connecting arm asm.	1
22	11212030	229-53905	自动倒送料连杆	Reverse feed connecting link	1
23	11227006		自动倒送料连杆顶簧	Plunger spring	1
24	H05014	RE-1200000-K0	开口挡圈	E-ring	1
25	W01014	WP-1602616-SZ	垫圈16	Washer	1
26	11222006	D2468-555-B00	橡皮垫圈	Rubber plunger	1
27	11430001	HK-0346400-0B	插针	Pin contact	2
28	1123000900		自动倒送料电磁铁组件	Reverse feed magnet asm.	1
29	11226005		连杆销	Plunger arm pin	1

7. 自动倒送料、开关组件 (盒式)

AUTOMATIC REVERSE FEED COMPONENTS



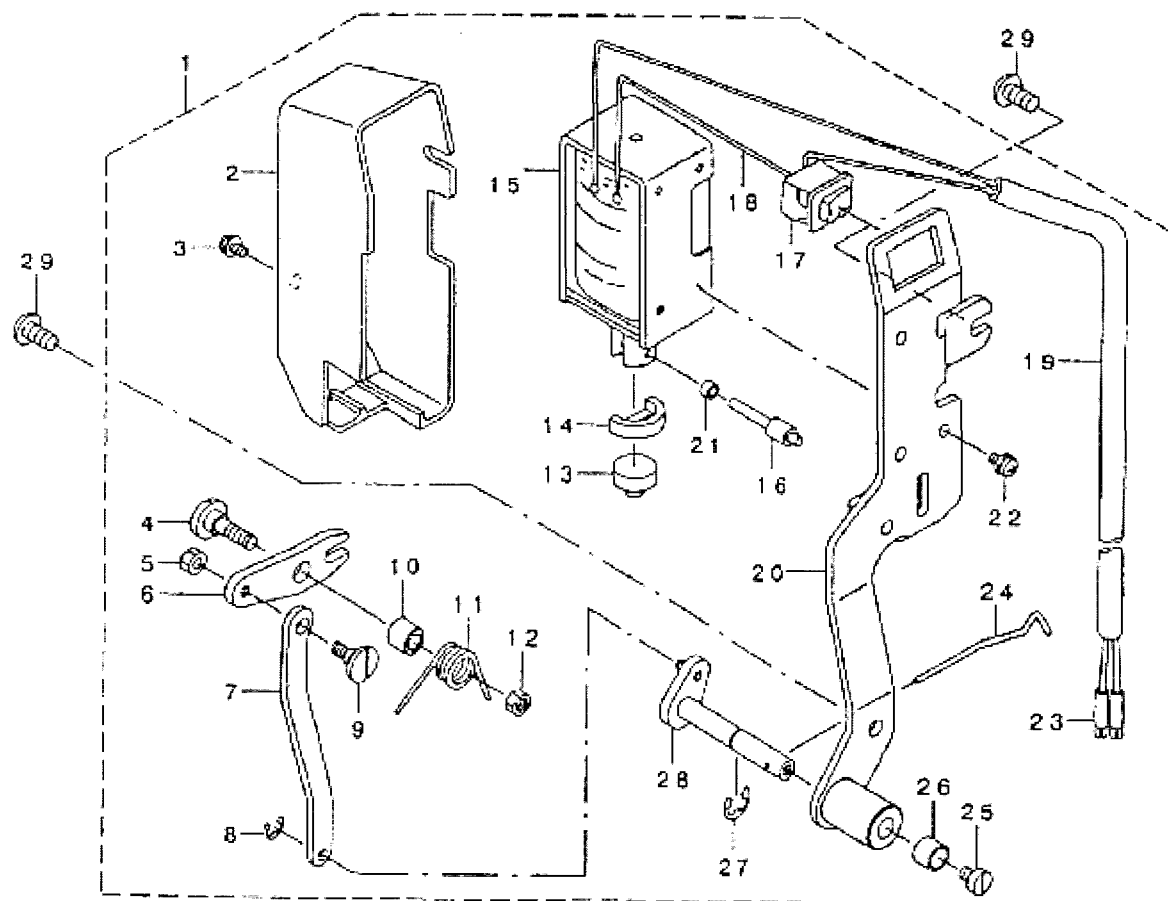
7. 自动倒送料开关组件 (盒式)

7. Automatic reverse feed components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	1143300300		自动倒送料开关组件	Reverse feed switch asm.	1
	11400197		自动倒送料开关组件(鲍麦克斯一体机)	Reverse feed switch asm for powermax	1
	1143003600		自动倒送料开关组件(琦星一体机)	Reverse feed switch asm for qixing	1
2	H05007		开口挡圈3	E-ring 3	2
3	11311002		开关按钮	Button	1
4	S04021		螺钉M2×4	Screw M2×4	2
5	11327006		弹簧片	Spring	1
6	11327001		弹簧	Spring	1
7	101S11025		复位板螺钉	Screw SM11/64 " ×40 L=7	1
8	11311001		开关罩壳	Reverse feed switch cover	1
9	11211005		尼龙扎带		1
10	11430027		开关	Reverse feed cord asm.	1
11	S04022		螺钉M2×10	Screw M2×10	2
12	11430005		插针	Pin connect	1
13	11412036		倒缝开关支座	Reverse feed switch base	1
14	11412037		倒缝开关支架导向	Reverse feed switch base guide	1
15	101S11004		螺钉	Screw	1
16	11212029		自动倒送料拉杆	Reverse feed connecting shaft	1
17	112S20001		曲柄长螺钉	Screw	1
18	112S16007		曲柄长螺母	Nut	1
19	112S16008		曲柄短螺母	Nut	1
20	112S20002		曲柄短螺钉	Screw	1
21	11204003		自动倒送料曲柄	Connecting arm asm.	1
22	11312009	229-53905	自动倒送料连杆	Reverse feed connecting link	1
23	11227006	229-54002	自动倒送料连杆顶簧	Plunger spring	1
24	H05014	RE-1200000-K0	开口挡圈	E-ring	1
25	W01014	WP-1602616-SZ	垫圈16	Washer	1
26	11222006	D2468-555-B00	橡皮垫圈	Rubber plunger	1
27	11430001	HK-0346400-0B	插针	Pin connect	2
28	1123000900	111-02753	自动倒送料电磁铁组件	Reverse feed magnet pin	1
	1143003400		自动倒送料电磁铁组件 (一体机)	Reverse feed magnet pin for incorporate	1
29	11226005		连杆销	Plunger arm pin	1
30	116S30003	SS-4151215-SP	抬牙叉固定螺钉	Screw	2
31	H05003		GB/T896-1986挡圈5		1

8. 自动挑线组件

WIPER COMPONENTS

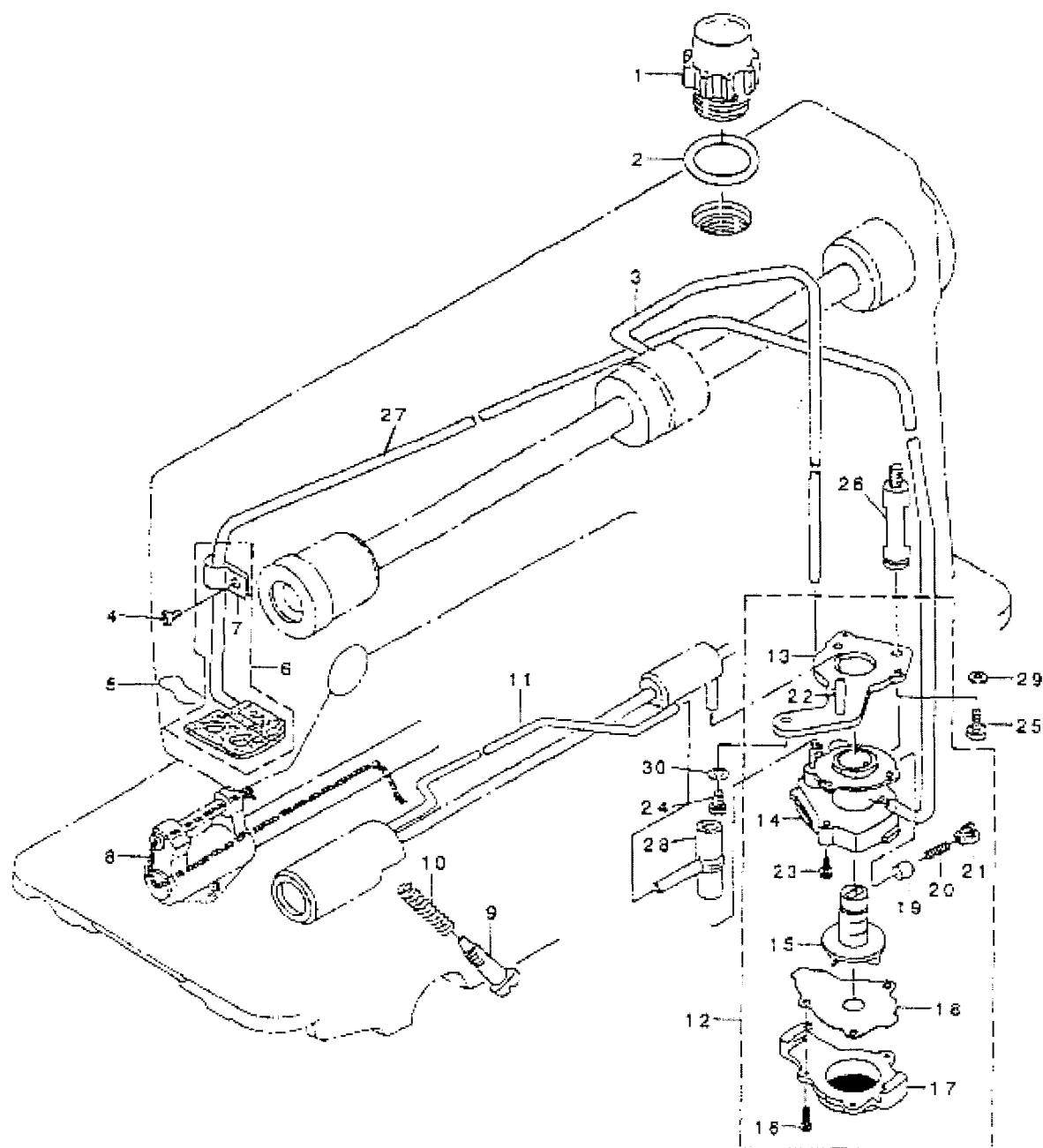


8. 自动拨线组件

8. Wiper components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	11200308		自动拨线组件	Wiper asm.	1
2	11211003	229-55504	罩壳	Wiper cover	1
3	S04008	SL-4030621-SS	螺钉M3	Screw M3	1
4	112S20006	SD-0650321-TP	轴位螺钉	Hinge screw D=6.5 H=3.2	1
5	112S16009	NS-60903-SP	螺母SM9/64 " ×40	Nut SM9/64 " ×40	1
6	11212031	229-56106	拨线传动板	Wiper link A	1
7	11212032	229-56403	拨线连杆	Wiper link B	1
8	H05015	RE-0250000-K0	开口挡圈	E-ring	1
9	112S20007	229-56908	轴位螺钉	Hinge screw	1
10	11208002	229-56205	复位衬套	Wiper hinge screw collar	1
11	11227007	229-56304	复位弹簧	Wiper spring	1
12	112S16010	NS-6110310-SP	螺母SM11/64 " ×40	Nut SM11/64 " ×40	1
13	11222007	229-55900	橡皮垫块	Wiper rubber A	1
14	11222008	229-56007	橡皮垫	Wiper rubber B	1
15	11230010	111-10301	拨线电磁铁	Wiper solenoid	1
16	11226006	229-57104	拨线传动销	Wiper solenoid shaft	1
17	11230011	HA-0005900-00	开关	Power switch	1
18	11230012	HW-2003900-00	电线	Electric wire	1
19	11230008	HW-2003900-00	电线	2-core cabtyre cord	1
20	11212033	111-10152	拨线电磁铁支架	Wiper base asm.	1
21	11208003	229-57203	滑动衬套	Wiper link collar	1
22	S04008	SL-4030641-SE	螺钉	Screw	3
23	11230005	HK-0346400-0B	电线插针	Pin contact	2
24	11213004	229-57005	拨线钩	Wiper	1
25	112S11012	SS-6090540-SP	螺钉SM9/64 " ×40 L=5	Screw SM9/64 " ×40 L=5	1
26	11208004	229-56809	拨线钩挡圈	Wiper collar	1
27	H05016	RE-0500000-K0	开口挡圈	E-ring	1
28	11202002	111-11051	拨线驱动轴	Wiper driving shaft asm.	1
29	101S11001	SS-4120915-SP	螺钉SM3/16 " ×28 L=9	Screw SM3/16 " ×28 L=9	4

9. 润滑分组件 OIL LUBRICATION COMPONENTS



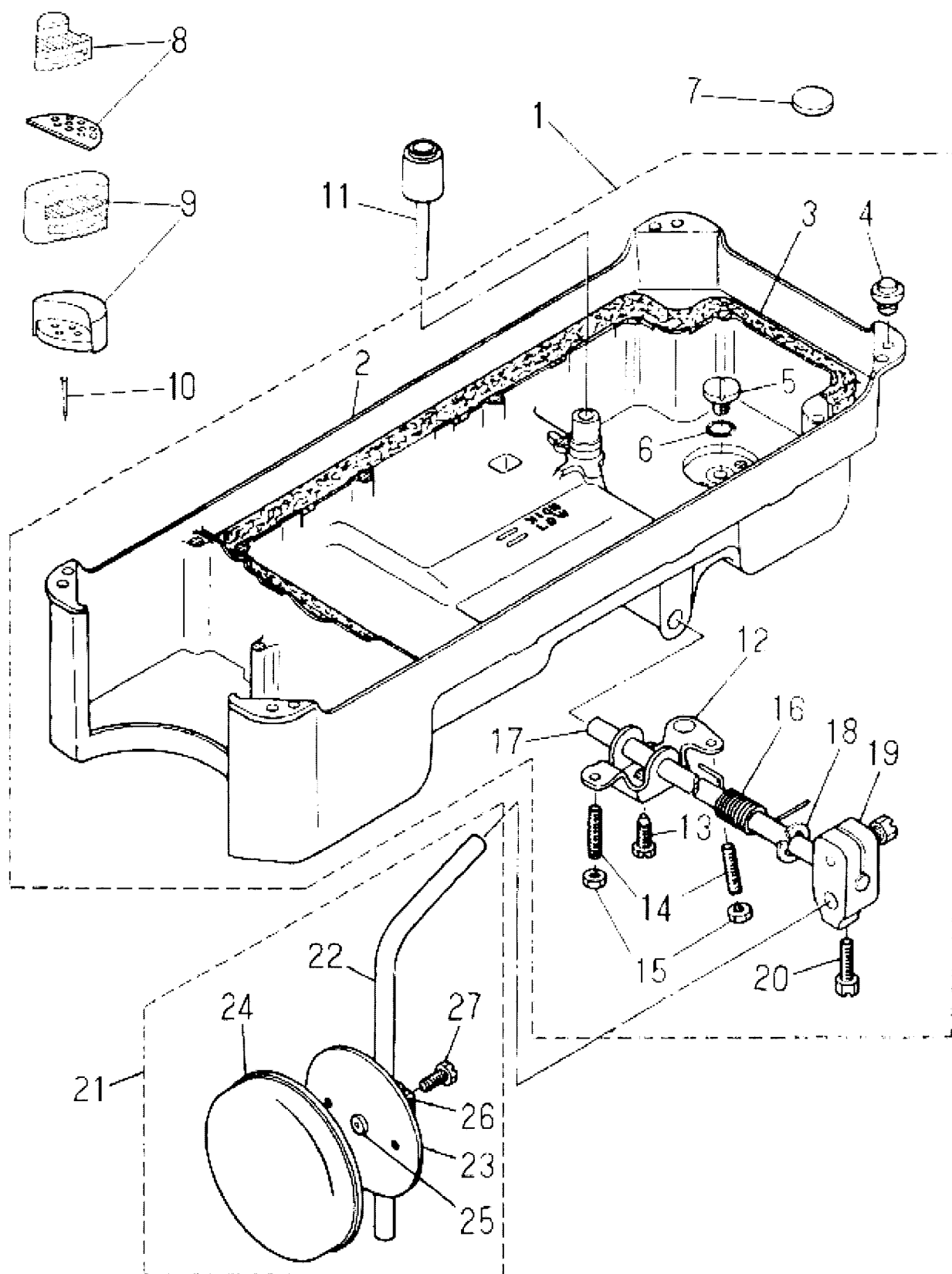
9. 润滑分组件

9.Oil lublication components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	11211004	229-47006	油窗	Oil sight window	1
2	10122019	RO-1952401-00	油窗O形圈	Rubber ring	1
3	11421007	229-24401	上轴供油管	Main shaft oil tube	1
4	101S11004	SS-4120615-SP	螺钉	Screw	1
5	10127015	229-25101	回油毡夹	Oil felt presser	1
6	11221001	229-24153	回油管部件	Oil returns tube asm.	1
7	10112023	229-24302	回油管夹	Holder	1
8	10423005		油线	Oil wick	2
9	113S30001		油量调节螺钉	Screw	1
10	11327004		油量调节螺钉弹簧	Spring	1
11	11321002		供油管	Main shaft oil tube	1
12	1012000100	229-23056	油泵分部件	Lubricating oil pump asm.	1
13	10112020	229-23304	油泵安装板	Oil pump installing base	1
14	10120001	229-23007	油泵体	Oil pump	1
15	10111003	229-23700	油泵叶轮	Oil pump impeller	1
16	101S30006	SE-4301041-SR	螺钉	Screw	3
17	10111007	229-23205	油泵盖	Lubricating Oil pump cover	1
18	10112021	229-23809	油泵叶轮托板	Oil pump impeller cover	1
19	10122018	229-23403	回油柱塞	Plunger	1
20	10127013	229-23601	柱塞簧	Plunger spring	1
21	101S30007	229-23502	螺钉SM9/32 " ×32 L=7	Screw SM 9/32 " ×32 L=7	1
22	10121001	229-23908	下轴供油管	Hook driving shaft oil tube	1
23	S04009	SL-4030851-SF	油泵螺钉	Screw	3
24	116S30003	SS-4150915-SP	抬牙叉固定螺钉	Screw	1
25	209S12001	SS-6111010-TP	压脚螺钉	Screw	1
26	112S30005	229-47105	油泵连接螺柱	Oil pump support	1
27	10121007		回油管	Oil returns tube asm.	1
28	10136001	229-24609	供油管接头	Rubber joint	1
29	W03002	WS-0651310-KP	M6弹垫 GB/T93-1987	Washer 6	2
30	W02004		弹垫 GB/T93-1987	Washer	1

10. 油盘、膝抬压脚部分组件

OIL LUBRICATION COMPONENTS



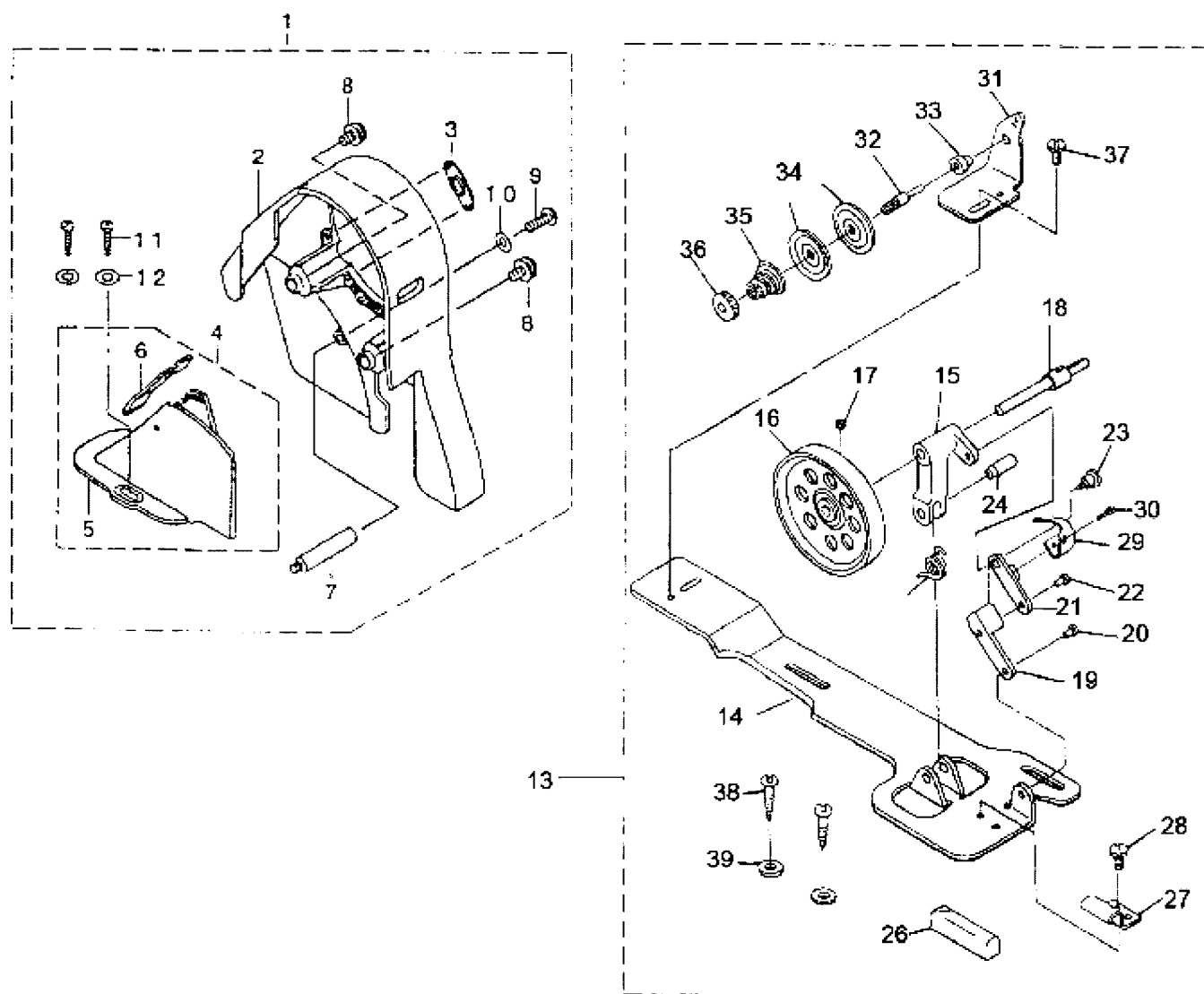
10. 油盘、膝抬压脚分组件

10.Oil reservoir、Knee lifter components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	1010100600	229-31581	油盘、膝抬压脚部件	Oil reverse asm.	1
2	10101006	229-31802	油盘	Oil reservoir	1
3	10122020	229-31901	油盘垫	Gasket	1
4	10122031	229-32008	机头座垫（外销）	Rubber cushion	4
5	101S11028	SS-6700710-SH	排油孔螺钉	Screw	1
6	10122021	RO-1082401-00	O形圈	Rubber ring	2
7	10131001		油盘磁铁	Oil reservoir magnet	1
8	10122022		油盘座垫(6-1小)（内销）	Oil reservoir felt cushion	2
	10122032		油盘座垫（外销）	Oil reservoir felt cushion	2
9	10122023		油盘支架(6-1大)（内销）	Oil reservoir rubber cushion	2
	10122033		油盘支架（外销）	Oil reservoir rubber cushion	2
10	10122033		油盘座钉（外销）	Nail	4
11	10111005	229-31703	抬压脚顶杆	Knee press lifter rod	1
12	10112027	229-32107	抬压脚双向曲柄	Connecting rod, vertical	1
13	101S12002	SM-9061853-SR	螺钉	Screw	1
14	101S15012	SM-8063012-TR	螺钉M6 L=16	Screw M6 L=16	2
15	101S16004	NM-6060001-SE	双向曲柄限位调节螺钉	Nut	2
16	10127016	229-32206	双向曲柄扭簧	Spring	1
17	10102011	229-32305	抬压脚轴	knee press lifter rod shaft	1
18	H05010	RE-1000000-K0	GB/T896-1986挡圈11	Snap ring	1
19	10101008	229-32404	抬压脚操纵杆节头	Bearing bracket	1
20	101S12003	229-34707	螺钉M8 L=12	Screw	1
21	1011202800	229-34251	操纵杆组件	Knee press plate asm.	1
22	10112028	229-34608	操纵杆	Knee lifter plate rod	1
23	10112029	229-34202	操纵板	Knee press plate	1
24	10122024	229-34509	操纵板软垫	Knee press plate cover	1
25	10122025	229-34400	操纵杆垫	Rubber	1
26	10112030	229-34301	操纵杆节头	Knee press plate holder	1
27	101S12004	SM-9061203-SE	螺钉	Screw	1

11. 皮带罩、绕线器、选针盒部件

BELT COVER & BOBBIN & CONTROL BOX MECHANISM

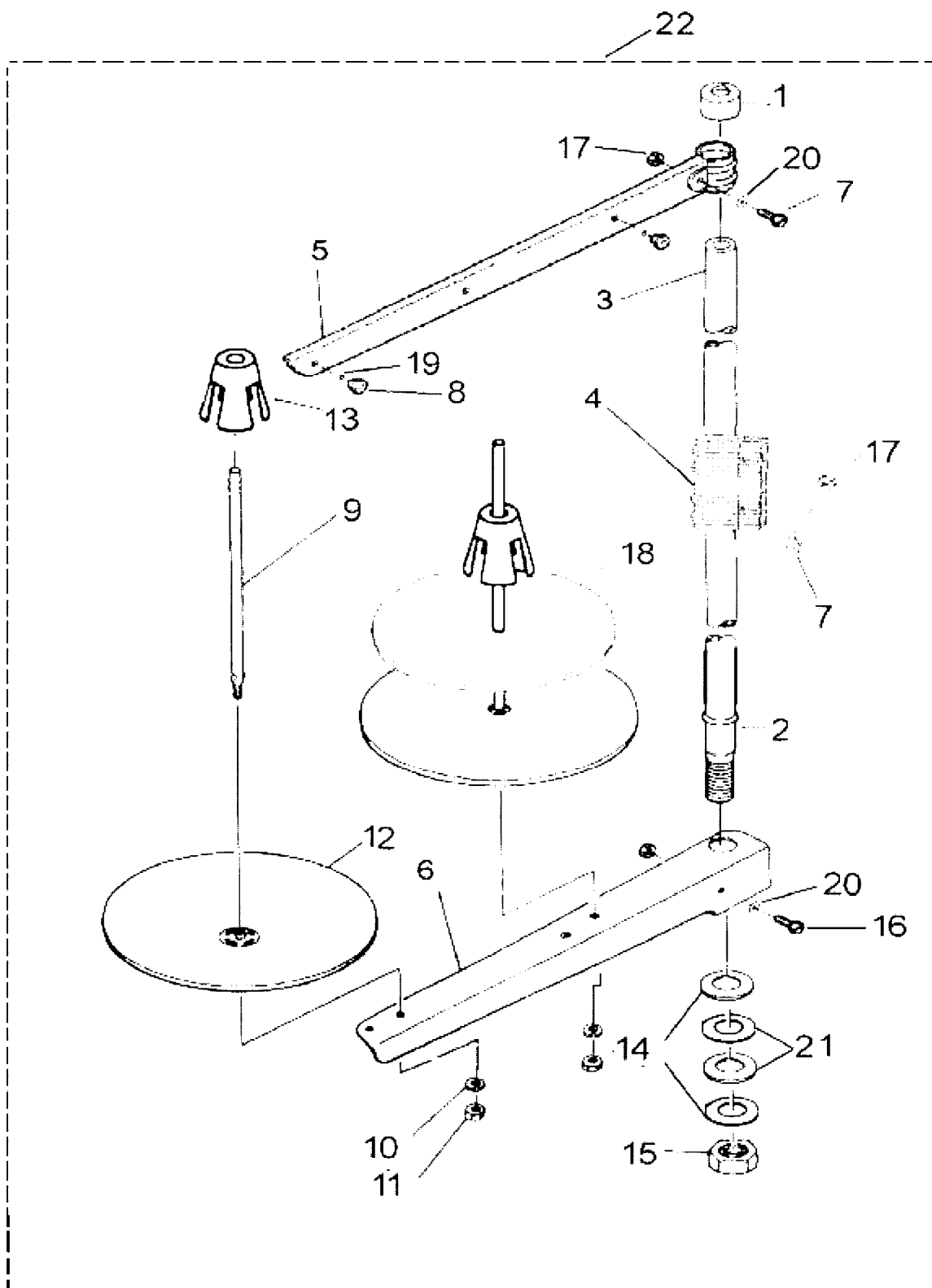


11. 皮带罩、绕线器、选针盒部件

11. Belt cover & Bobbin & Control box mechanism components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	10111054	229-33451	皮带罩壳	Belt cover, asm.	1
2	10111006	229-33402	上轮前罩壳	Belt cover ,A	1
3	10111008	229-33501	前罩壳安装架	Belt cover ,A cap	1
4					
5	10111009	229-33600	上轮后罩壳	Belt cover,B	1
6	1011101000	229-33758	后罩壳盖部件	Belt cover,B covers asm.	1
7	101S30012	229-33907	后罩壳支柱	Belt cover support	1
8	101S11029	229-34004	前罩壳紧固螺钉	Belt cover,A screw	2
9	101S11030	SS-4121415-SP	螺钉	Screw	1
10	10128007	WP-050116-SD	垫圈	Washer	1
11	101S30011	SK-3412000-SC	木螺钉	Wood screw	2
12	10128006	WP-0450826-SC	垫圈	Washer	2
13	1013100600	229-27354	绕线器部件	Bobbin winder conpl	1
14	10112056	229-27305	绕线座	Bobbin winder base asm.	1
15	10101009		绕线架	Thread winder base asm.	1
16	10101010	229-27404	绕线轮	Thread winder asm.	1
17	S04006	SS-8110510-SP	螺钉	Screw	1
18	10102012-1	229-27602	绕线轴	Bobbin winder shaft	1
19	10112033		绕线座连杆	Connecting rod	1
20	10126018		绕线座连杆销	Connecting rod pin	1
21	10112034		绕线架连杆	Bobbin winder frame rod	1
22	10126018		绕线架连杆销	Bobbin winder frame rod pin	1
23	10120006		绕线架连杆轴位螺钉	Screw	1
24	10126019		绕线架销	Bobbin winder frame pin	1
25	10127017		绕线架簧	Bobbin winder frame spring	1
26	10122027		绕线论制动垫	Rubber brake	1
27	10112035		制动垫夹	Presser plate	1
28	S04006		螺钉	Screw	1
29	10112036	229-28105	满线跳板簧	Bobbin winder spring	1
30	S04017	SS-7081310-SP	过线夹线螺钉	Hinge screw	1
31	10112037	229-28501	过线架座	Thread tension bracket asm.	1
32	101S30013	229-28709	螺钉	Screw	1
33	10108005		过线夹线挡板圈	Bobbin winder tension disc collar	1
34	10112038	229-28907	过线夹线板	Tension disc	2
35	10127018	229-29004	过线夹线簧	Tension spring	1
36	101S16005	229-28808	螺母	Nut	1
37	S04006	SS-410515-SP	螺钉	Screw	1
38	101S30014	SK-3412000-SC	木螺钉	Wood screw	2
39	10128008	WP-0450826-SC	垫圈	Washer	2

12. 线架分组件 THREAD STAND COMPONENTS



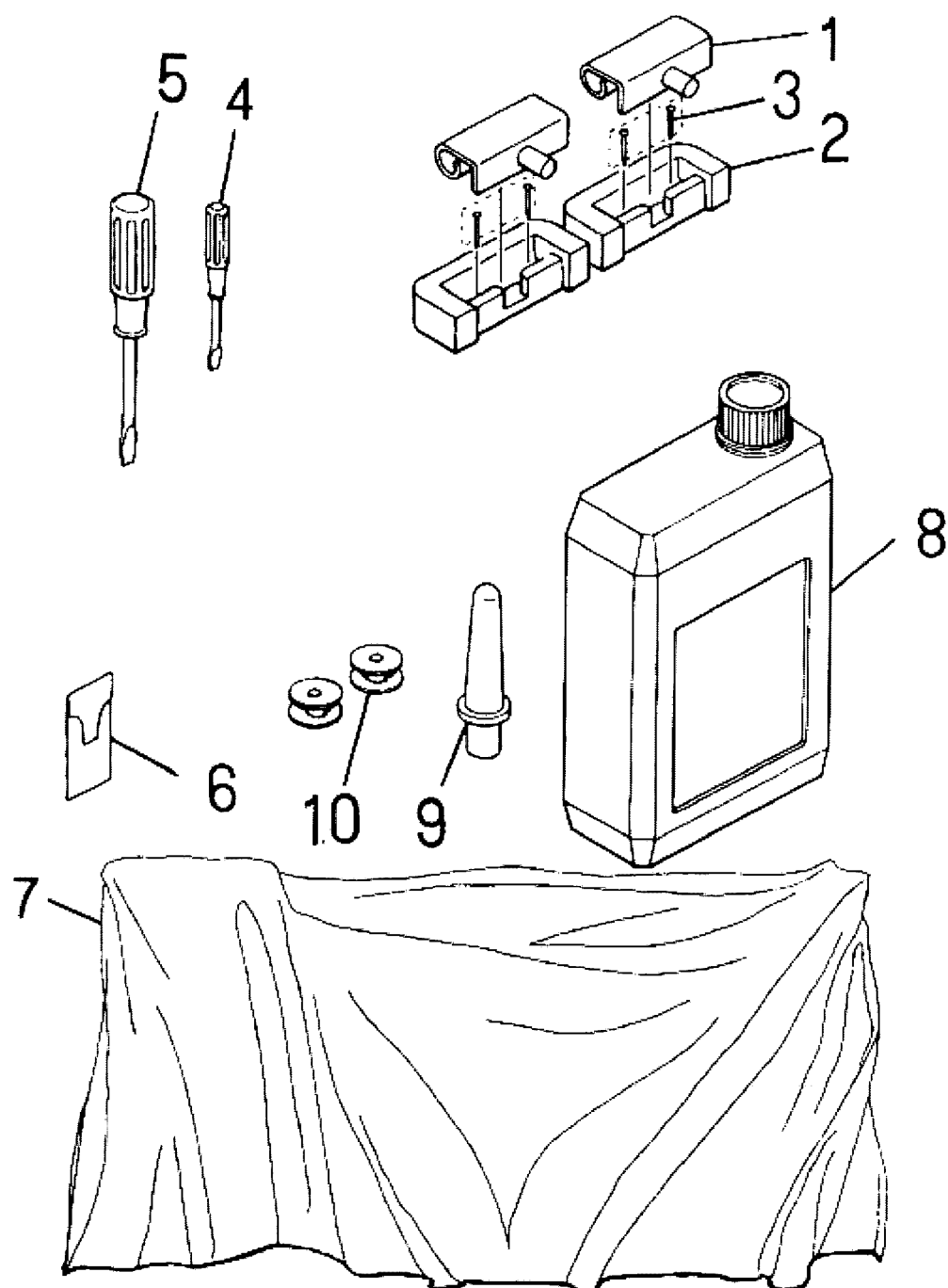
12. 线架分组件

12.Thread stand components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	20131019		线架杆顶防护橡皮	Spool rest rod rubber cap	1
2	20131002		线架杆下节	Spool rest rod (lower)	1
3	20131001		线架杆上节	Spool rest rod (upper)	1
4	20131003		线架杆接头	Spool rested joint	1
5	10112040		上线架过线杆	Thread guide asm.	1
6	10112057		下线架过线杆	Thread guide asm.	1
7	S04050		螺钉	Screw	3
8	10113010		过线圈(外)	Thread guide ring	2
9	20131006		线盘钉	Spool pin	2
10	W02027		弹簧垫圈	Spring washer	2
11	N01034		螺母	Nut	2
12	20131007		线盘	Spool rest	2
13	20131008		线团防松垫	Spool vibration stopper	2
14	W01048		垫圈	Washer	2
15	N02004		螺母	Nut	1
16	S04051		螺钉	Screw	1
17	N01034		螺母	Nut	4
18	20131010		线盘垫	Spool rest cushion	2
19	10113011		过线圈(内)	Thread guide ring	2
20	W01047		垫圈	Washer	2
21	10122106		橡胶垫圈	Washer	2
22	1013100700		线架组件	Thread Stand Components	1

13. 机头附件

MACHINE HEAD ACCESSORIES



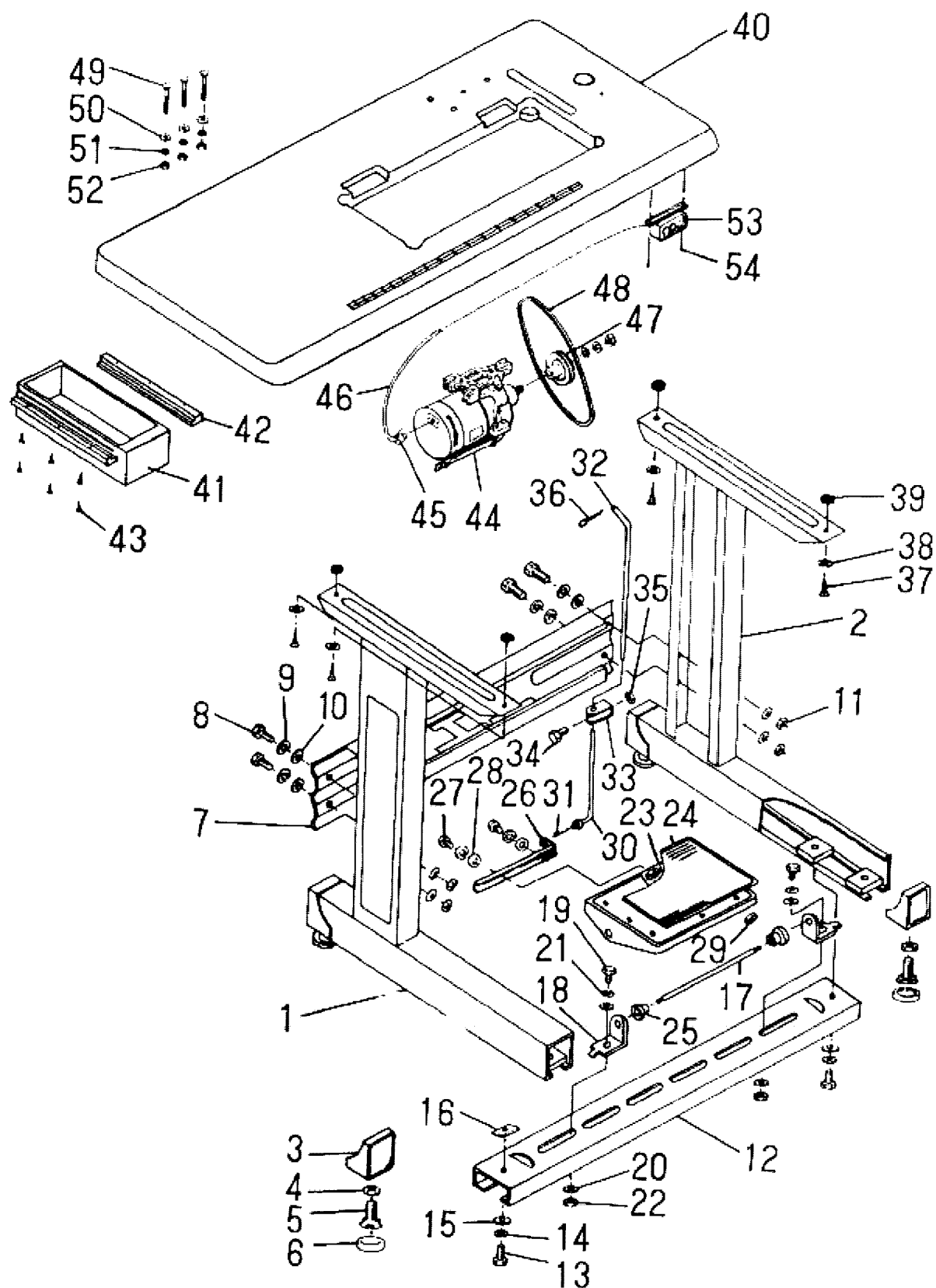
13. 机头附件

13. Machine head accessories

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	1011203100		机头连接钩组件	Machine hinge plate asm.	2
2	10122060		机头连结钩座(6-1) (内销)	Machine hinge plate	2
3	101S30010		机头连接钩座钉	Nail	4
4	10131004		螺丝刀 (小)	Screw driver, small	1
5	10131003		螺丝刀 (中)	Screw driver, medium	1
6	10117001		机针	Needle	4
7	40131017		防尘罩	Machine head cover	1
8	1011101200		油箱部件	Oil reservoir asm.	1
9	10111011		机头支柱	Machine rest pin	1
10	10118003		梭心	Bobbin	2

14. 机架、台板、电器分组件

MACHINE STAND, TABLE, ELECTRIC APPLIANCE COMPONENTS

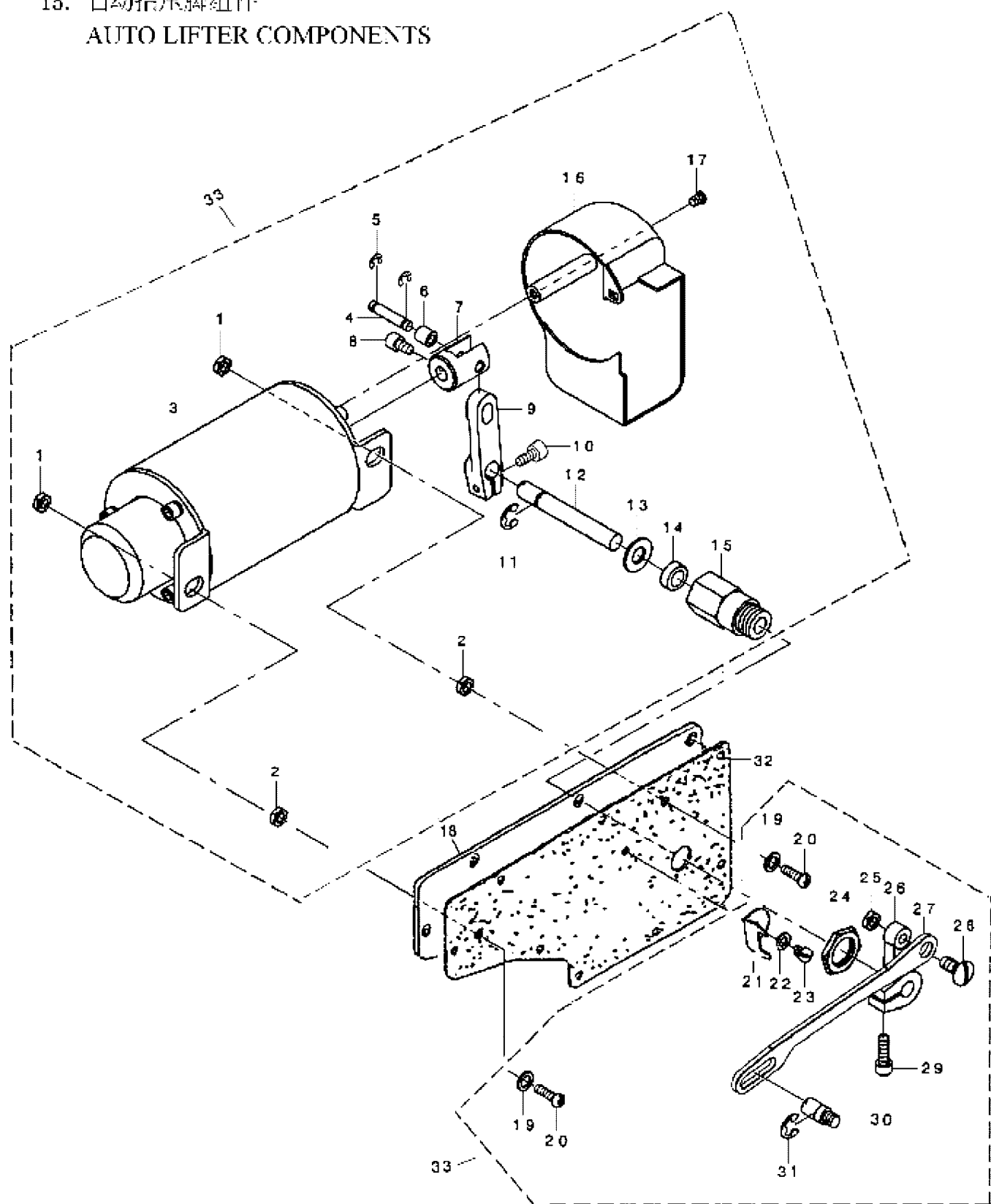


14. 机架、台板、电器分组件

14. Machine stand, Table, Electric appliance components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	1011204200		边架部件 (左)	Stand side asm. left	1
2	1011204300		边架部件 (右)	Stand side asm. right	1
3	10111015		边架座套	Rubber cushion	4
4	N01010		螺母	Nut	4
5	101S30015		调节座	Screw	4
6	10122029		调节座橡胶	Space ring	4
7	10112044		横档	Stand side support	1
8	L02014		横档连接螺栓	Screw	4
9	10128011		垫圈	Spring washer	4
10	W01010		垫圈	Washer	8
11	N01011		螺母	Nut	4
12	10112045		踏板轴档	Thredle brace	1
13	L02014		踏板轴档螺栓	Screw	2
14	10128011		垫圈	Spring washer	2
15	W01010		垫圈	Washer	2
16	10112046		踏板轴档定位螺母板	Thredle brace locknut	2
17	10102013		踏板轴	Threadle shaft	1
18	10112047		踏板轴座	Treadle bracket	2
19	L02014		踏板轴座螺栓	Screw	2
20	W01010		垫圈	Washer	4
21	10128011		弹簧垫圈	Spring washer	2
22	N01011		螺母	Nut	2
23	10112048		踏板	Treadle	1
24	10122030		踏板垫	Gasket	1
25	10103023		踏板衬套	Collar	2
26	10112049		踏板杠杆	Threadle pitman	1
27	L02015		踏板杠杆螺栓	Screw	2
28	W01003		垫圈	Washer	4
29	N01012		螺母	Nut	2
30	10112050		下拉杆	Pitman rod, lower	1
31	10127019		拉杆弹簧	Spring	1
32	1011251		上拉杆	Pitman rod, upper	1
33	10112052		拉杆接头	Joint	1
34	L02015		拉杆接头螺栓	Joint screw	1
35	N01012		螺母	Nut	1
36	10129001		上拉杆开口销	Pitman rod split pin (upper)	1
37	101S30016		台板木螺钉	Table wood screw	4
38	10128012		垫圈	Table wood screw washer	4
39	10128013		台板垫圈	Table washer	4
40	10132002		台板	Table	1
41	10111016		抽斗	Drawer	1
42	10111017		抽斗导轨	Drawer rail	2
43	101S30017		抽斗导轨木螺钉	Drawer rail wood screw	6
44	10133001		GFC4024型电机	Motor Gfc4024 motor	1
45	10130002		电机接线插头	Motor connecting wire plug	1
46	10130003		电机接线	Motor wire	1
47	10135004		电动机带轮	Motor pulley	1
48	10135002		机头传动带	Machine driving belt	1
49	101S30018		螺钉	Screw	3
50	10128014		垫圈	Washer	3
51	10128011		弹簧垫圈	Spring washer	3
52	N01011		螺母	Nut	3
53	10130004		电源开关	Power source switch	1
54	101S30019		电源开关木螺钉	Power source switch wood screw	2

15. 自动抬压脚组件
AUTO LIFTER COMPONENTS

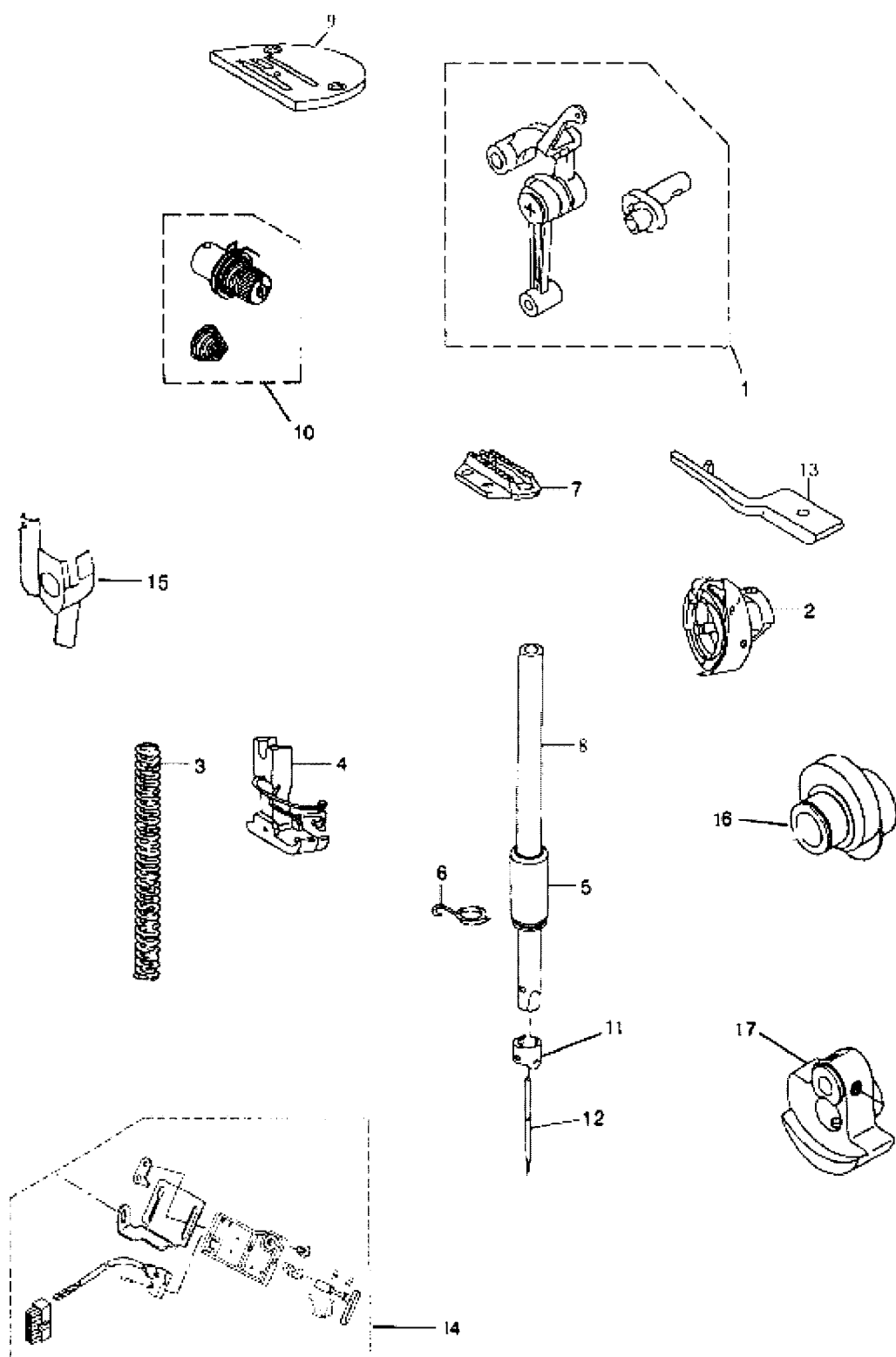


15. 自动抬压脚组件

15. Auto lifter components

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	112S16012		支承架小螺母	Nut	2
2	112S16013		支承架大螺母	Nut	2
3	11230013		自动抬压脚电磁铁组件	magnetic plug asm	1
4	11226007		电磁铁曲柄销	Magnetic plug pin	1
5	H05003		挡圈5	E-ring 5	2
6	11203003		曲柄套筒	Sleeve	1
7	11201003		电磁铁芯轴接头	Magnetic plug pin tie-in	1
8	S05038		接头螺钉	Screw	1
9	11204005		电磁铁曲柄	Magnetic crank	1
10	S05013		螺钉	Screw	1
11	H05011		挡圈9	E-ring 9	1
12	11202003		自动抬压脚轴	Automated presser foot shaft	1
13	11228003		套筒垫片	Washer	1
14	11222016		油封	Oil seal	1
15	11203002		套筒	Sleeve	1
16	11211006		自动抬压脚罩壳	Wiper cover	1
17	S04022		罩壳螺钉	Screw	2
18	11412076		后窗板	Side plate	1
19	11228001		支架支承螺钉垫片	Washer	1
20	112S11015		支架支承螺钉	Screw	1
21	11212037		拉杆支架	Pull rod bracket	1
22	11228002		拉杆支架垫片	Pull rod bracket washer	1
23	112S11014		拉杆支架紧固螺钉	Screw	1
24	112S16011		套筒螺母	Nut	1
25	112S16012		拉杆螺母	Nut	1
26	11204004		自动抬压脚曲柄	Crank	1
27	11412075		拉杆	Pull rod	1
28	112S20008		拉杆螺钉	Screw	1
29	S05004		螺钉	Screw	1
30	112S20009		抬压脚拉杆螺钉	Screw	1
31	H05013		挡圈6	E-ring 6	1
32	11422063		后窗板垫	Gasket	1
33	1123002000		自动抬压脚组件(无拉杆)	Autolifter components (no bars)	1

厚料专用零件
FOR HEAVY-WEIGHT MATERIALS

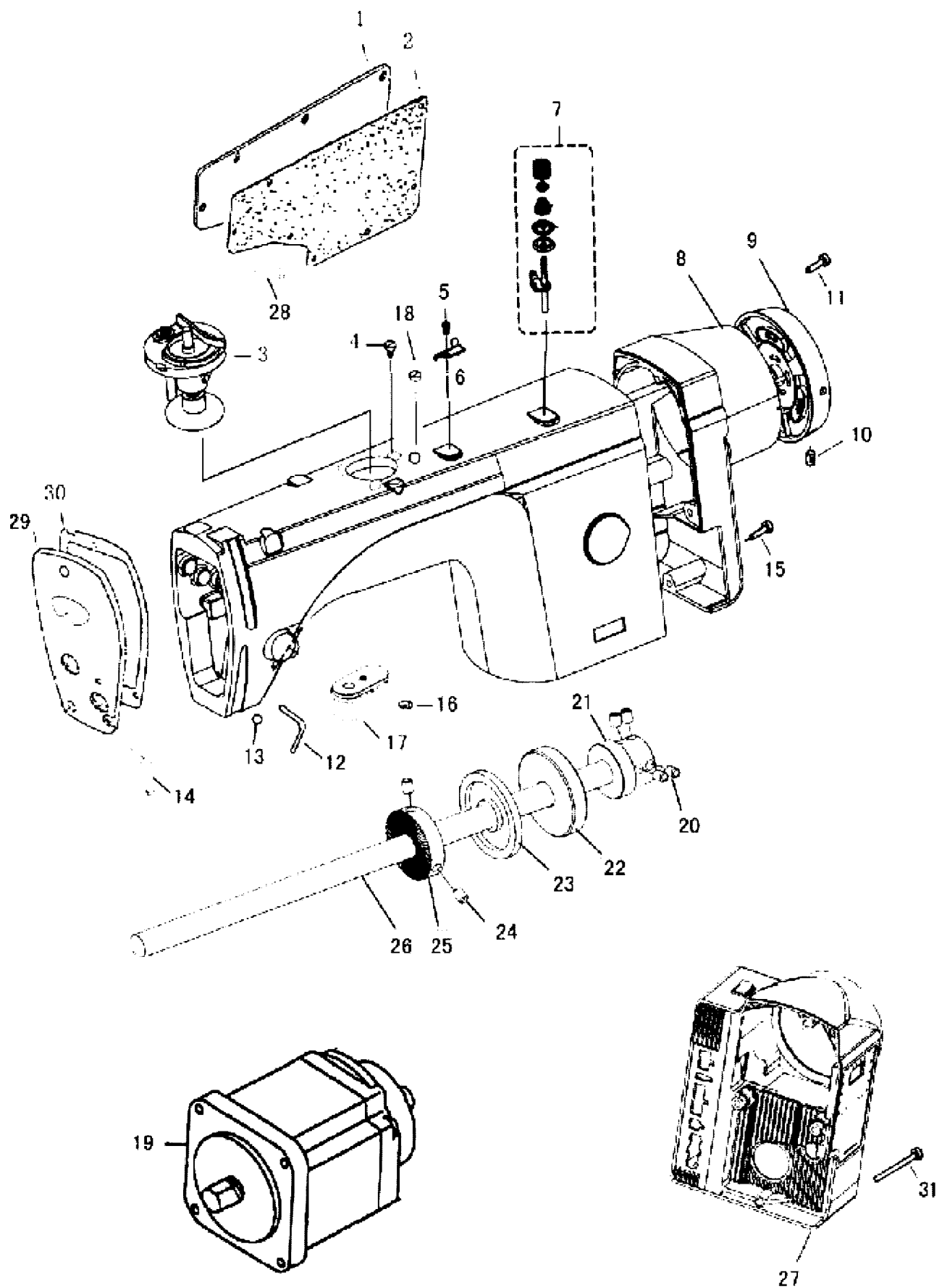


16. 厚料专用部件

16. For heavy-weight materials

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	1011000400		挑线曲柄分部件	Needle bar crank H	1
2	11418004		进口厚料旋梭(7.94ATR)	Import thick material Lubricating bobbin asm.	1
3	11427033		调压簧	Presser spring	1
4	1141600200		压脚	Presser foot asm.	1
5	10103023	229-70313	针杆下轴套	Needle bar bushing, lower	1
6	10113009	B1419-553-000	针杆下轴套线钩	Needle bar thread guide	1
7	11414002		送料牙	Feed	1
8	10102021		针杆	Needle bar	1
9	11415004		针板	Throat plate	1
10	400527	229-62005	夹线簧	Thread tension spring	1
11	11412063		针杆线勾	Needle bar thread guide	1
12	10117002		机针DP×5#21(风琴)	Needle DB×1 21#	1
13	10112032		旋梭定位钩	Positioning finger H	1
14	1143301600		自动倒送料开关组件	Reverse feed switch asm.	1
15	11412082		面部防油板	Arm oil shifld asm.	1
16	400006		送料偏心轮	Feed drive eccentric cam asm.	1
17	11404035		针杆曲柄	Needle bar crank rod	1

迅利II 专用部件 / For SHIRLEYII Material



17. 迅利II 专用部件

17. For SHIRLEY II Material

序号 NO.	零件编号 PartNo.	参考编号 Ref. PartNo.	零件名称 PartName	零件描述 Desc.	数量 Num.
1	11412067		后窗板	Side plate	1
2	11422060		后窗板垫 (迅利 I)	Gasket ForSHIRLEY I	1
	10122104		SG-191D-20E-0105 后窗板垫 (迅利 II)	Gasket ForSHIRLEY II	1
3	1143103800	236-36061	绕线器组件	Bobbin winder unit	1
4	114S11003		螺钉3/16-28 l=10	Screw	3
5	114S11015	SS-6090620-TP	螺钉	Screw	2
6	11419001	105-02300	割线刀	Knife	1
7	1141300600	236-36657	底线夹线器	Thread tension asm.	1
8	11411034		电机罩	Motor cover	1
9	300822		JK-迅利II 上轮(喷漆)	Hang wheel	1
10	S10009		螺钉	Screw	4
11	114S13001		螺钉M5×20	ScrewM5×20	1
12	11413011		固定式缓线钩	Presser bar thread guide	1
13	401S16001		螺母	Screw	1
14	11413013		线钩	thread guide	1
15	114S30001	SL-6052592-TN	螺栓 (内六角)	Bolt	3
16	S10008		螺钉	Screw	1
17	1143002600		小鸟巢电磁铁组件	plug	1
	1143002700		小鸟巢电磁铁组件 (一体机)	plug for incorporate	1
18	20722002		油塞	Rubber plug	1
19	11433013		电机 (鲍麦克斯)	Motor (powmax	1
	1143301500		电机 (琦星)	Motor	1
	11433021		电机 (鲍麦克斯一体机)	Motor	1
	11411038		电机 (琦星一体机)	Motor	1
20	S10037		螺钉	Screw	4
21	11403040		上轴连接器	Up shaft linker	1
22	B07042		轴承	Bearing	1
23	11422028		油封组件	Oil seal unit	1
24	113S14002	SS-8110422-TP	驱动轮螺钉	Driving wheel screw	2
25	11435013		绕线器驱动轮	Bobbin winder driving wheel	1
26	11402040	236-04002	上轴	Up shaft	1
27	1143301700		电控箱 (琦星一体机)	electronic data processingfor qixing	1
	11433022		电控箱 (鲍麦克斯一体机)	electronic data processingfor powermax	1
28	11412006		软管压板	thread guide	2
29	301511		面板	Face plate asm.	1
	302039		面板 (迅利 IIN)	Face plate asm ForSHIRLEY IIN	1
30	11422059		面板垫	Face plate gasket	1
	11422065		面板垫 (迅利 IIN)	Face plate gasket ForSHIRLEY IIN	1
31	S05146		螺钉M5×40	ScrewM5×40	1